

Swash-plate Type Axial Piston Pump **K3VL Series**

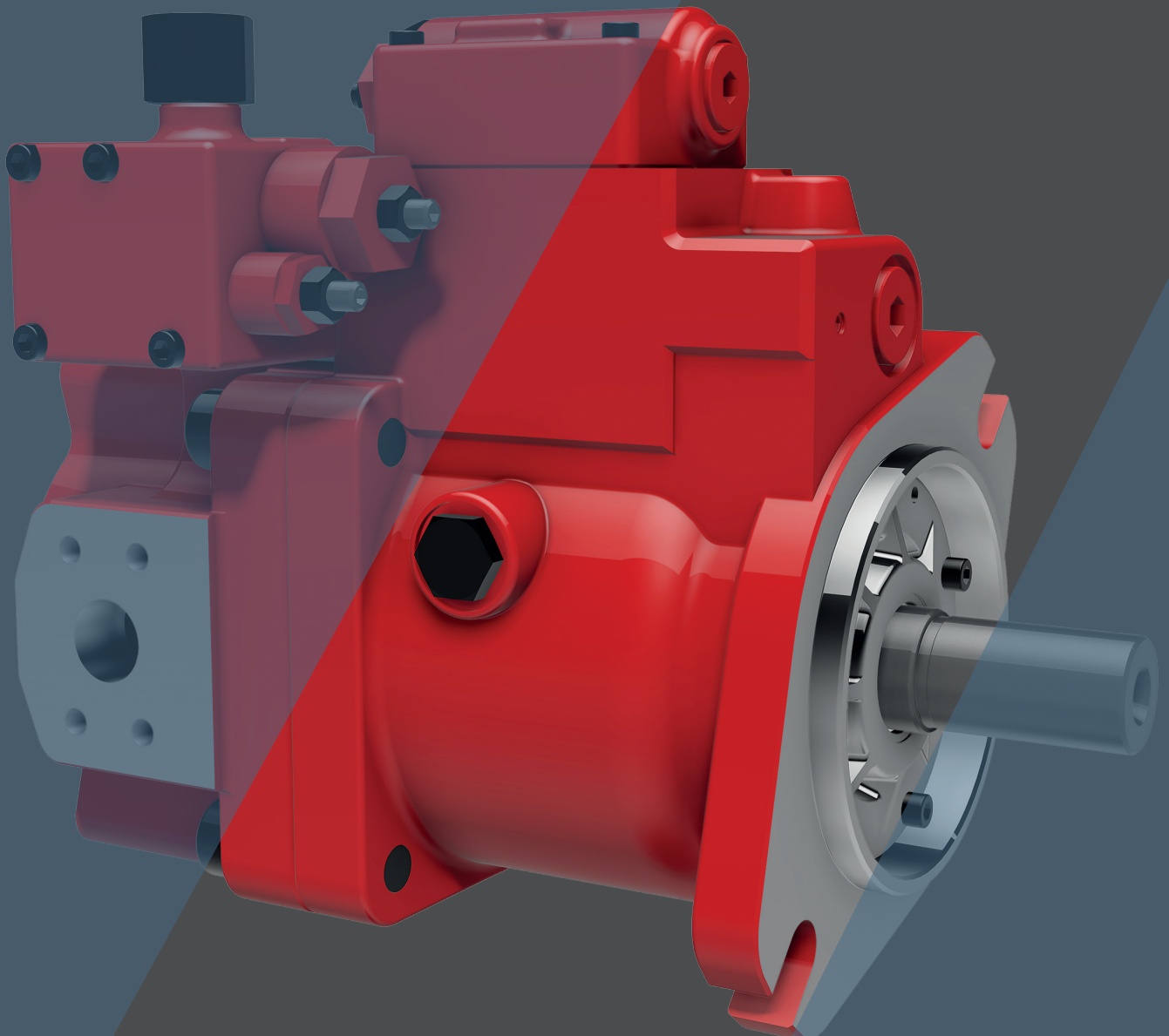
For use in potentially explosive atmosphere



Non-electrical equipment
for explosive atmospheres

BS EN ISO 80079-36:2016

BS EN ISO 80079-37:2016



CONTENTS

Applications / Product Usage	3
Safety Precautions	4
Handling Precautions	5 - 8
Conversion Factors, Formula and Definition	9
General Description and Features	11
Specifications and Features	
1. Ordering Code	
1-1. Pump Options	12-14
2. Technical Information	
2-1. Specifications	15-17
2-2. Technical Data	18
2-3. Performance Data	19-25
2-4. Radial Loading Capacity	26- 27
2-5. Functional Description of Regulator	28
2-6. Torque Limiter Settings	29-31
2-7. Installation	32-35
3. Dimensions	
3-1. K3VL28 Installation	36-39
3-2. K3VL45 Installation	40-44
3-3. K3VL80 Installation	45-49
3-4. K3VL112/140 Installation	50-57
3-5. K3VL200 Installation	58-63
3-6. K3VL200H Installation	64-67
3-7. Hydraulic Displacement Control Installation	68
3-8. Power Shift Control Installation	70

Applications/Product Usage

The K3VL Series for use in Potentially Explosive Atmospheres

The ATEX directive 2014/34/EU specifies the necessary safety requirements for products intended to be used in potentially explosive atmospheres.

The K3VL ATEX range meet the requirements as stated in the ATEX directive 2014/34/EU, BS EN ISO 80079-36:2016 and BS EN ISO 80079-37:2016 to operate within the areas and zones as indicated by the marking below. This is applicable to the existing EU scheme and the new UKEX scheme.



II 2 G Ex h IIB T4 Gb



II 2 D Ex h IIIB T135°C Db

Please refer to documents BS EN ISO 80079-36:2016, BS EN ISO 80079-37:2016 and ATEX directive 2014/34/EU for details.





The following must be taken into consideration before use.

1. The operating condition of the products shown in this catalog varies depending upon each application. Therefore, the product suitability must be judged by the designer of the hydraulic system and/or the person who finalizes the technical specifications of the machine after analysis and testing. The product specification shall be determined based on the latest catalog and technical documents. The system must be designed taking into account the possibility of machine failure to ensure that all safety, warning, and application requirements are met.
2. For the proper use of the products, descriptions given in the SAFETY PRECAUTIONS must be observed.
3. The technical information in this catalog represents typical characteristics and performance of the products as of the published date.
4. If the intended use of the products is included in the following, please consult with Kawasaki in advance.
 - (1) Use of the product in operating conditions or environments other than those described in the technical documents.
 - (2) Use of the product in the nuclear sector, aviation sector, medical sector, and/or food sector.
 - (3) Use of the product in applications which may cause substantial harm to others and their property, and especially in applications where ensuring safety is a requirement.
5. The information described in this catalog is subject to change without notice. For the latest information, please contact Kawasaki or visit us at www.kpm-uk.co.uk
6. KPMUK shall not be held responsible for failing to correctly install or maintain the products supplied. It is the user's responsibility to ensure that the products contained within this datasheet are installed correctly and only used within the environments stated on nameplate coding.








Safety Precautions

Before using the product, you **MUST** read this catalog and **MUST** fully understand how to use the product. To use the product safely, you **MUST** carefully read all Warnings and Cautions in this catalog.










1. Cautions related to operation

-  - Use the personal protective equipment to prevent injury when the product is in operation.
-  - Some components are heavy. Handle the product carefully not to hurt your hands and lower back.
-  - Do not step on, hit or drop, or apply strong force to the product, as these actions may cause operation failure, product damage, or oil leakage.
-  - Wipe off any oil on the product or the floor completely, as oil can create slippery conditions that may cause drop of the product and personal injury.







2. Warnings and cautions related to installation and removal of the product

-  - Installation, removal, piping, and wiring must be done by a qualified technician.
-  - Make sure that the hydraulic power unit is turned off and that the electric motor or engine has completely stopped before starting installation or removal. You must also check that the system pressure has dropped to zero.
-  - Make sure that the power source is turned off before installing electric components to reduce the risk of electric shock.
-  - Clean the threads and the mounting surface to prevent damage or oil leakage. Inadequate cleaning may cause insufficient torque and broken seals.
-  - Use the designated bolts and fasten them with prescribed torque when installing the product. Use of undesignated bolts, and excessive or insufficient tightening torque may induce operation failure, damage, or oil leakage.
-  - Ensure pump is earthed.
-  - System must be fitted with an ATEX approved temperature sensor and cut out switch such that in catastrophic failure power unit is shut down. (Fitted by customer).

3. Warnings and cautions for operation

-  - Always equip the product with explosion or ignition protection if it is used in potentially explosive or combustible atmospheres.
-  - Shield rotary parts, such as the motor and pump shaft, to avoid injury.
-  - Stop operation immediately, and take proper measures when the abnormality such as unusual noise, oil leakage, and smoke is found. Continuing operation under such condition may bring about damage, a fire hazard, or injury.
-  - Make sure that all pipes, hoses, and connecting points with pipes or hoses, are correctly connected and tightened before starting operation.
-  - Use the product under the operating conditions and limitations described in the catalog, drawings, and specification sheets.
-  - Do not touch the product in operation. to reduce the risk of skin burn.
-  - Use the proper hydraulic oil and maintain the filtration at the recommended level to prevent premature wear and damage.
-  - The pump unit is not intended to be used as a safety device for the system and an ATEX approved pressure relief valve should be fitted by the system designer.
-  - It is the users responsibility to ensure that suction pressure is monitored at all times.

4. Cautions related to maintenance

-  - Never modify the product without approval from Kawasaki.
-  - Disassembly of the product may void the warranty.
-  - Keep the product clean and dry when storing or transporting.
-  - The seals may need to be replaced if the product has been stored for an extended period of time.
-  - Making adjustments of this product will result in the warranty being null and void.
-  - A regular maintenance and overhaul schedule should be followed based on bearing life calculation.

Handling Precautions

1. Operating Fluid and Temperature Range

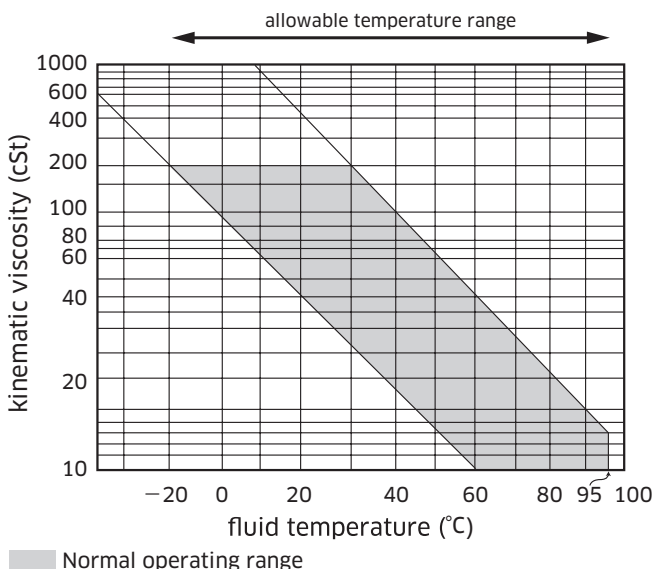
1) Operating Fluid

Values shown in this catalog are based upon using mineral oil based anti-wear hydraulic fluid. To ensure optimal performance use of mineral oil based anti-wear hydraulic fluid is recommended.

2) Viscosity and temperature range

To minimize both oil and seal deterioration, a maximum operating temperature of 60°C should be considered. Please note that the regulator may become slow to respond when operating at low temperatures (below 20°C) in extreme cold environments. At such low temperature it is strongly suggested that a warm up cycle is introduced until an operating temperature of 20°C is achieved.

	Normal operating range	Allowable range
Viscosity [mm ² /s(cSt)]	10 to 200	10 to 1,000
Fluid temperature [°C (°F)]	-20 to +80 (-4 to +176)	



2. Filtration and Contamination Control

1) Filtration of working oil

The most important means to prevent premature damage to the pump and associated equipment and to extend its working life, is to ensure that hydraulic fluid contamination control of the system is working effectively.

This begins by ensuring that at the time of installation that all piping, tanks etc. are rigorously cleaned in a sanitary way. Flushing should be provided using an off line filtration system and after flushing the filter elements should be replaced.

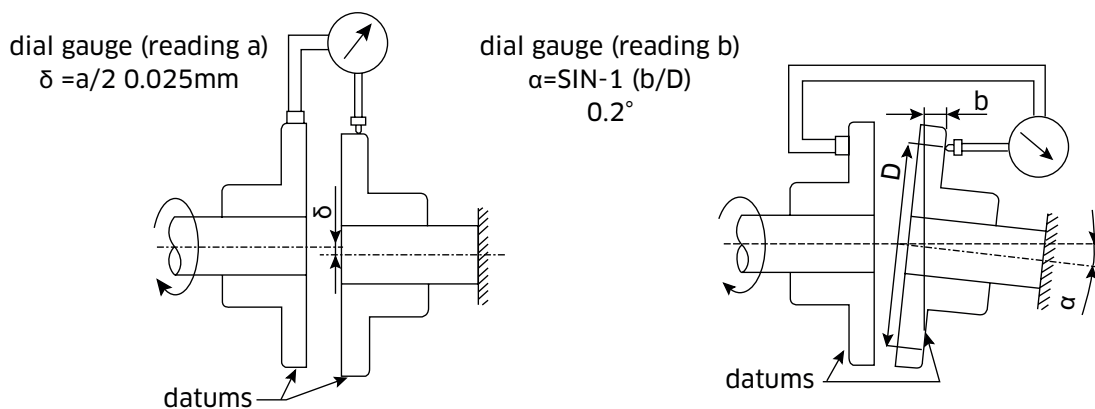
2) Suggested acceptable contamination level

The relationship between contamination level and pump life is very difficult to predict as it depends on the type and nature of the contaminant present in the system. Sand or Silica in particular, due to its abrasive nature, does significantly reduce the expected life of a pump. Based on the precondition that there is no significant presence of Silica type substances then a minimum Cleanliness level of -/18/15 ISO 4406 or SAE AS 4059E Table 1 Class 9 (NAS 1638 Class 9).

3. Drive Shaft Coupling

Alignment between the prime mover and the pump shaft should be within 0.05 mm TIR*. In case the pump is directly coupled to the engine flywheel, use a flexible coupling.

*TIR = Total Indicator Reading



4. Oil Filling and Air Bleeding

1) Pump case filling

Be sure to fill the pump casing with oil through the drain port, filling only the suction line with oil is totally in-sufficient. The pump contains bearings and high-speed sliding parts including pistons with shoes and a spherical bush that need to be continuously lubricated. Part seizure or total premature failure will occur very quickly if this procedure is not rigidly followed.

2) Air bleeding

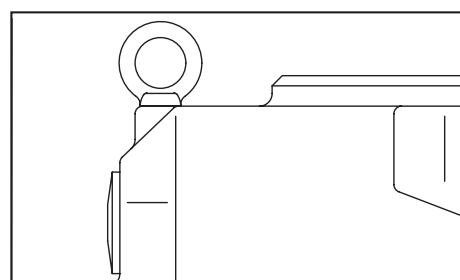
Run the pump unloaded for a period to ensure that all residual air within the system is released.

3) Long term out of usage

It is undesirable to leave the pump out of use for a long period e.g. a year or more. In such a situation it is recommended that the pump is run for a short period on a more frequent basis even if it is just unloaded. With regard to a pump held in storage then rotating the shaft on a frequent basis is sufficient. If the pump is left out for more than the suggested time it will require a service inspection.

5. Earthing

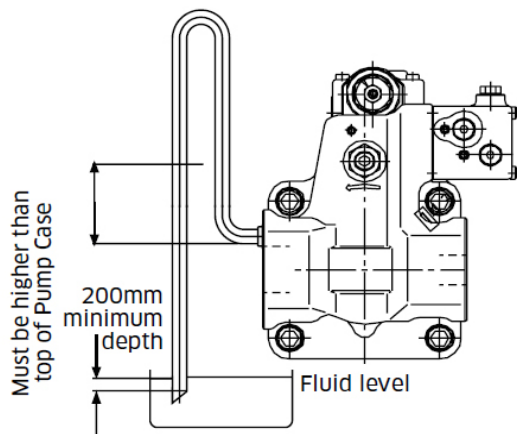
It is the end users responsibility to ensure that for use in explosive atmospheres the K3VL is earthed. A suitable earthing point would be the eye bolt position.



6. Drain Piping

1) Installation of drain line

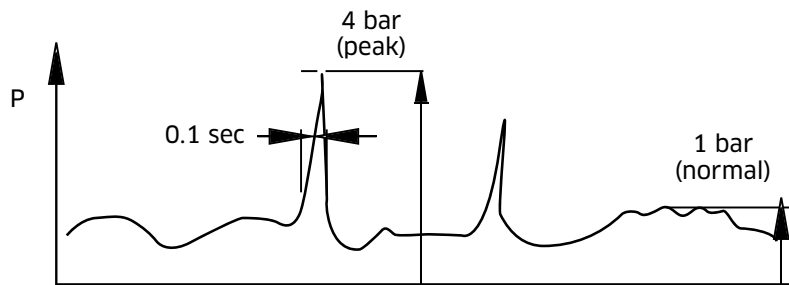
It is the preferred option to mount the pump with the case drain piping initially rising above the pump before continuing to the tank. Do not connect the drain line to the inlet line.



Cautions

- A) Inlet and drain pipes must be immersed by 200 mm minimum from the lowest level under operating conditions.
- B) Height from the oil level to the centre of the shaft must be within 1 meter maximum.
- C) The oil in the pump case must be refilled when the pump has not been operated for one month or longer.

The uppermost drain port should be used and the drain piping must be larger in size than the drain port to minimise pressure in the pump case. The pump case pressure must not exceed 1 bar as shown in the illustration below. (Peak pressure must never exceed 4 bar.)

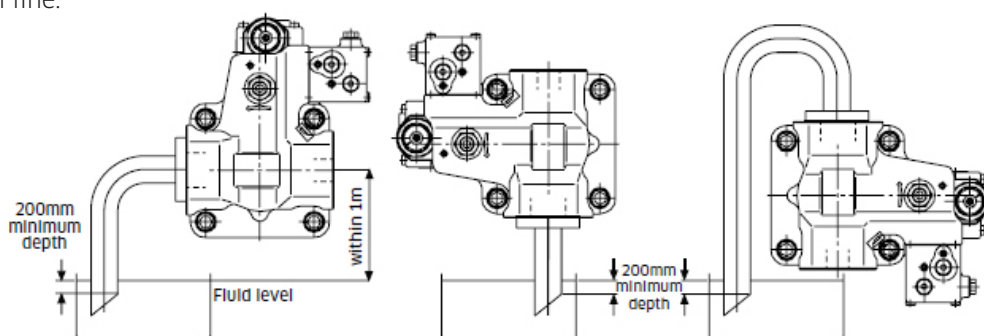


2) Size of drain hose or drain pipe

The internal bore size of the drain hose or drain pipe must be larger than that of the drain port. Arrange the drain line as short as possible.

7. Mounting the Pump Above the Tank

Suction line.



8. Mounting the Pump Vertically (shaft up)

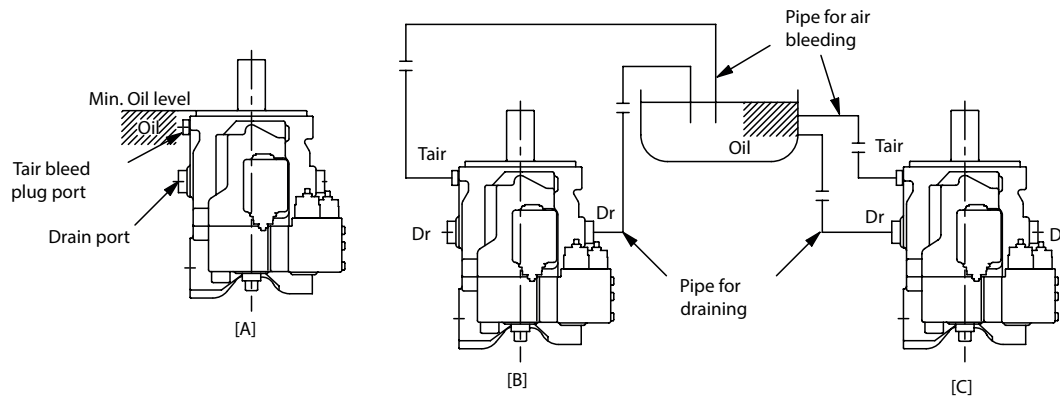
Note: Both the Tair and one case drain port must be used.

For applications requiring vertical installation (shaft up) please remove the Tair bleed plug and connect piping as shown in the illustration below.

When installing the pump in the tank and submerged in the oil, open the drain port and Tair bleed port to provide adequate lubrication to the internal components. See illustration [A]. If required pumps can be supplied unpainted to avoid the risk of contaminating fluid. Please contact KPMUK.

The oil level in the tank should be higher than the pump-mounting flange as shown in illustration [A] below. If the oil level in the tank is lower than the pump mounting flange then forced lubrication is required through the Tair bleed port 1 ~ 2 l/min.

If the drain or Tair bleed piping rise above the level of oil (see illustration [B]). Fill the lines with oil before operation, then confirm pump case pressure is within specification during commissioning. When installing the pump outside the tank, run piping for the drain and Tair bleed ports to tank (see illustration [C])



9. Shaft Loading and Bearing Life

Although K3VL pumps are equipped with bearings that can accept some external thrust and radial forces, application of such loads will affect bearing life. Depending on the load magnitude, the load position, and the load orientation, bearing life may be significantly reduced.

10. Maintenance Schedule

To prevent malfunction the bearing should be replaced at regular intervals based on pump duty. See page.... for predicted bearing life.

11. Warning

System must be fitted with an ATEX approved temperature sensor and cut out switch such that in catastrophic failure power unit is shut down. (Fitted by customer).

Conversion Factors, Formula and Definition

Conversion Factors

	Formula	Note
Displacement	1 cm ³ = 0.061 in ³	
Pressure	1 MPa = 145 psi	
Flow	1 L/min = 0.264 gpm	US gallon
Torque	1 Nm = 0.74 lb ft	
Power	1 kW = 1.341 hp	
Weight	1 kg = 2.205 lb	

Formula

	Metric system		Imperial system	
Output flow	$Q = q \times N \times \eta_v / 1000$	L/min	$Q = q \times N \times \eta_v / 231$	gal/min
Input torque	$T = q \times \Delta P / 2\pi / \eta_m$	Nm	$T = q \times \Delta P / 24\pi / \eta_m$	lbf ft
Input power	$L = T \times N / 9550 = Q \times \Delta P / 60 / \eta_t$	kW	$L = T \times N / 5252 = Q \times \Delta P / 1714 / \eta_t$	hp

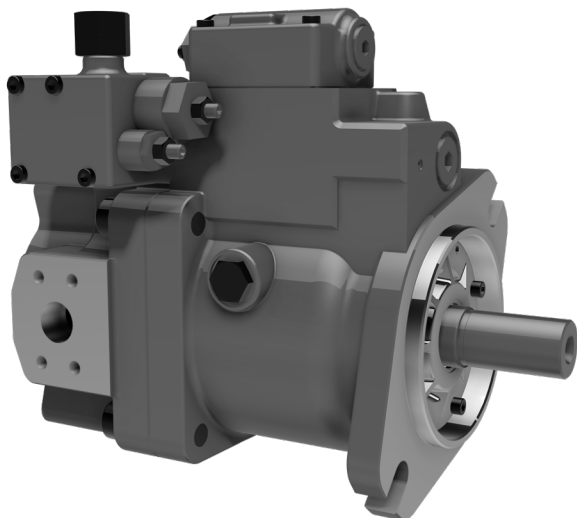
Definition

q	= Pump displacement	cm ³ (in ³)
L	= Input power	kW (hp)
N	= Speed	min ⁻¹ (rpm)
ΔP	= $P_d - P_s$	MPa (psi)
P_d	= Pump delivery pressure	MPa (psi)
P_s	= Pump suction pressure	MPa (psi)
P_L	= Load sensing pressure	MPa (psi)
P_{dr}	= Pump case pressure	MPa (psi)
P_f	= Power shift pressure	MPa (psi)
P_{sv}	= Servo pressure	MPa (psi)
T	= Input torque	Nm (lbf-ft)
T_{max}	= Maximum input torque	Nm (lbf-ft)
η_v	= Pump volumetric efficiency	
η_m	= Pump mechanical efficiency	
η_t	= Pump total efficiency	

K3VL Series

Swash-plate Axial Piston Pump

For use in potentially explosive atmosphere



KPM Kawasaki Precision Machinery		ExVeritas 20FILE0669
	II 2 G Ex h IIB T4 Gb	
	II 2 D Ex h IIB T135°C Db	
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	NO.	

MADE IN UK		

■ General Descriptions

The K3VL series Swash Plate Type Axial Piston Pumps are designed to satisfy the marine, mobile and industrial markets where a medium/high pressure variable displacement pump is required.

K3VL pumps are available in nominal displacements ranging from 28 to 200 cm³/rev with various pressure, torque limiter, and combination of load sensing control options.

Pump Type	Capacity (cm ³ /rev)	Rated pressure (bar)	Maximum self-priming speed (rpm)
K3VL28	28	320	3,000
K3VL45	45	320	2,700
K3VL80	80	320	2,400
K3VL112	112	320	2,300
K3VL140	140	320	2,200
K3VL200	200	320	1,900
K3VL200H	200	320	2,200

■ Features

320 bar continuous pressure rating

350 bar peak pressure

High overall efficiency (>90% peak)

Exceptional self priming capability

SAE and ISO mounting and shaft

Excellent reliability and very long service life

High power to weight ratio

Numerous control options

Highly responsive controls

Low pulsation and noise emissions

High speed version with integral impeller (K3VL200H)

1

Ordering Code

1-1 Pump Options

1	2		3	4	5	6	7	8	9		10	11	12	13
K3VL	200	/	B	-	1	N	R	M	M	-	LO	/1	-H**	L500

1. K3VL Series Pump		Preferred product range
K3VL Series, Variable Displacement, Axial Piston, Open Loop Pump	●	AVAILABLE
	◐	NOT AVAILABLE IN COUNTER CLOCKWISE
	○	PLEASE CONTACT KPM UK
	-	NOT AVAILABLE

2. Pump Size									
Maximum Displacement	cm ³ /rev	(H-Impeller)	28	45	80	112	140	200	200H
			●	●	●	●	●	●	●

3. Design Series								
B	Series	-	●	●	●	●	●	●
C	Series	●	-	-	-	-	-	-

4. Hydraulic Fluid Type								
-	Mineral Oil, Nitrile seal + Viton Shaft Seal	●	●	●	●	●	●	●
V	Viton Seal Throughout	○	○	●	●	●	○	○
W	Water Glycol (Nitrile Seal & Nitrile Shaft Seal) *1	-	○	○	○	○	-	-

5. Circuit Type								
1	Open Circuit	●	●	●	●	●	●	●

6. Through Drive & Porting								
0	Without Through Drive	◐	◐	◐	◐	◐	◐	-
A	SAE-A Through Drive, Side Ported	●	●	●	●	●	●	●
B	SAE-B Through Drive, Side Ported	●	●	●	●	●	●	●
BB	SAE-BB Through Drive, Side Ported	-	●	●	●	●	●	●
C	SAE-C, 2 Bolt, Through Drive, Side Ported	-	-	●	●	●	●	●
C4	SAE-C, 4 Bolt, Through Drive, Side Ported	-	-	●	●	●	●	●
CC	SAE-CC, 2 Bolt, Through Drive, Side Ported	-	-	-	●	●	●	●
D	SAE-D Through Drive, Side Ported	-	-	-	●	●	●	●
E	SAE-E Through Drive, Side Ported	-	-	-	-	-	●	●
R	Single Pump, Rear Ported	-	●	●	●	●	-	-
N	Single Pump with Steel Cover, Side Ported	●	●	●	●	●	●	●

7. Direction of Rotation								
R	Clockwise Rotation	●	●	●	●	●	●	●
L	Counter Clockwise Rotation	●	●	●	●	●	●	●

*1 : Non through drive only

1-1 Pump Options

1	2		3	4	5	6	7	8	9		10	11	12	13
K3VL	200	/	B	-	1	N	R	M	M	-	L0	/1	-H**	L500

8. Mounting Flange & Shaft		28	45	80	112	140	200	200H
K	SAE Key & Mount	●	●	●	●	●	●	-
M	ISO Key & Mount	-	●	●	●	●	-	-
S	SAE Spline & Mount	●	●	●	●	●	●	●
R	SAE-C Spline & SAE-D Mount	-	-	-	●	●	-	-
C	SAE-C Spline & SAE-C2 Mount	-	-	-	●	●	-	-
X	SAE-C Key & SAE-C2 Mount	-	-	-	●	●	-	-
Y	SAE-CC Key & SAE-C2 Mount	-	-	-	●	●	-	-
W	SAE-CC Spline & SAE-C2 Mount	-	-	-	●	●	-	-
F	SAE-F Spline & SAE-E Mount	-	-	-	-	-	●	●
T	SAE-B Spline & SAE-B, 2 Bolt Mount	-	●	-	-	-	-	-
	SAE-CC Spline & SAE-D, 4 Bolt Mount	-	-	-	●	●	-	-

9. Porting Threads								
M	Metric Threads	●	●	●	●	●	●	●
S	UNC Thread (Not Available with 'M' ISO Key Shaft & Mount)	●	●	●	●	●	●	●

10. Regulator Type								
L0	Load Sense + Pressure Cut-Off (With LS Bleed)	●	●	●	●	●	●	●
L1	Load Sense + Pressure Cut-Off (With LS Bleed Blocked)	●	●	●	●	●	●	●
P0	Pressure Cut-Off	●	●	●	●	●	●	●

1-1 Pump Options

1	2		3	4	5	6	7	8	9		10	11	12	13
K3VL	200	/	B	-	1	N	R	M	M	-	LO	/1	-H**	L500

11. Additional Control Options									
Blank	Without Additional Control	-	●	●	●	●	●	●	●
/1	Torque Limiter (with provision for torque limiter or displacement control)	-	●	●	●	●	●	●	●
/2	Torque Limiter & Hydraulic Power Shift	-	-	●	●	●	●	●	●

12. Torque Limiting & Displacement Control									
Blank	Without Additional Control	-	●	●	●	●	●	●	●
-00	Blanking Plate (only for '/1' type)	-	●	●	●	●	●	●	●
-S#	Low Setting Range (available for '/1' type only)	-	●	●	●	●	●	●	●
-L#	Low Setting Range (available for '/1' type only)	-	●	●	●	●	●	●	●
-M#	Medium Setting Range (available for '/1' type only)	-	●	●	●	●	●	●	●
-H#	High Setting Range (available for all '/1', '/2' & '/3' options)	-	●	●	●	●	●	●	●
-Q0	Pilot Operated Displacement Control	-	●	●	●	●	●	●	●

13. Special Suffix L500									
All standard ATEX pumps will be given L500 suffix, a special suffix will be designated if any special settings required		●	●	●	●	●	●	●	●

2 Technical Information

2-1 Specifications

Pump Model		K3VL28	K3VL45	K3VL80	K3VL112	K3VL140	K3VL200	K3VL200H	
Capacity	cc/rev	28	45	80	112	140	200	200	
Pressure ratings	Rated	bar			320				
	Peak *1	bar			350				
Speed ratings	Self prime *2	rpm	3,000	2,700	2,400	2,200	2,200	1,900	2,200
	Max. boosted*3	rpm	3,600	3,250	3,000	2,700	2,500	2,200 *5	2,200
Minimum operating speed	rpm	600							
Case drain pressure	Max. continuous	bar							1
	Peak	bar							4
Weight	kg	20	27	35	65	65	95	130	
Case fill capacity	L	0.6	0.6	0.8	1.5	1.5	3.0	3.2	
Temperature range	°C	-20 to 80							
Viscosity range	cSt	10 to 1,000 - viscosities greater than 200 will require a no load warm up							
Maximum contamination level		ISO 4406 18/15							
Standard SAE mounting flange and shaft	Mounting	2 - bolt SAE B		2 - bolt SAE C	4 - bolt SAE D		4 - bolt SAE E		
	Shaft	SAE B spline or key	SAE B-B spline or key	SAE C spline or key	SAE D spline or key		SAE D spline or key		
Optional SAE mounting flange and shaft	Mounting	-			2 - bolt SAE C		-		
	Shaft	-	SAE B spline	-	SAE C or C-C spline or key		SAE F spline		
Standard ISO mounting flange and shaft	Mounting	-	2 bolt ISO 100	2 bolt ISO 100	4 bolt ISO 180		-		
	Shaft	-	ISO 25mm key	ISO 25mm key	ISO 45mm key		-		
Input shaft torque rating		refer to table on page 16							
Through drive torque rating (Nm)	SAE A	61	123						
	SAE B	155	290	340					
	SAE B-B	-	290	550					
	SAE C	-		400	700		990		
	SAE C-C	-			700		990		
	SAE D	-			700		990		
	SAE E *4	-					990		

*1 : The instant allowable surge pressure as defined by DIN24312. Life and durability of the pump will be affected.

*2 : Steady state inlet pressure should be greater or equal to 0.9 bar absolute.

*3 : Steady state inlet pressure should be greater or equal to 1.3 bar absolute. The maximum boost pressure should not exceed 10 bar.

*4 : SAE E through drive uses the SAE D shaft.

*5 : Please contact KPM UK to operate at speeds of above 1900 rpm for design suffix to be created.

2-1 Specifications (cont)

◆ Input Shaft Torque Ratings

SAE Splined Shafts						
Shaft Designation	SAE B	SAE B-B	SAE C	SAE C-C	SAE D/E	SAE F
Input Torque Rating (Nm)	171	272	552	925	1,470	1,950

SAE Keyed Shafts					
Shaft Designation	SAE B	SAE B-B	SAE C	SAE C-C	SAE D/E
Input Torque Rating (Nm)	145	230	430	700	1,250

ISO Keyed Shafts			
Shaft Designation	ISO 25mm	ISO 32mm	ISO 45 mm
Input Torque Rating (Nm)	230	430	980

Note:

The shaft surface will have a finite life due to wear unless adequate lubrication is provided.

#1 Maximum allowable shaft torques are based on achieving an infinite life for a coupling assembly that is lubricated and completely clamped and utilises the full spline/key length as engagement.

The following points therefore need to be fully considered:-

- i)** Lubrication of shaft couplings should be in accordance with the coupling manufacturers instructions.
- ii)** The maximum allowable input shaft torque is based on ensuring an infinite life condition by limiting the resultant combined shaft bending and torsional stress.
- iii)** This allowable input shaft torque can be further increased dependant on the resultant surface stress at the spline interface which is highly dependant on coupling selection and the provision of adequate spline lubrication.

If you have an application that requires higher input torque please consult KPM UK.

#2 Allowable through drive torques are based on the achieving an infinite life for a fully lubricated coupling and full spline engagement with a mineral oil based anti-wear hydraulic fluid.

2-1 Specifications (cont)

Notes:

Rated Pressure

Pressure at which life and durability will not be affected.

Peak Pressure

The instant allowable surge pressure as defined by BS ISO 2944:2000. Life and durability however will be shortened.

Maximum Self Priming Speed

Values are valid for an absolute suction pressure of 0.9 bar. If the flow is reduced and the inlet pressure is increased the speed may also be increased.

Maximum Boosted Speed

Values stated are the absolute maximum permitted speed for which an increased inlet pressure will be required.

Weight

Approximate dry weights, dependant on exact pump type.

Hydraulic Fluid

Mineral anti wear hydraulic fluid - for other fluid types please consult KPM UK.

Viscosity Range

If viscosity is in range 200 to 1,000 cSt, then warming up is necessary before commencing full scale running.

2-2 Technical Data (cont)

Working Fluid Types

Anti-Wear Type Hydraulic fluid

It is generally recommended to use an anti-wear hydraulic fluid like mineral oil when the operating pressure exceeds 210 bar.

Fire-resistant Fluids

Some kind of fire-resistant fluids require special materials for seals, paint and metal finishing. Please consult KPM UK and provide details of the particular fluid specification and the working conditions so that any special requirements can be ascertained.

In general, fire-resistant fluids have a low viscosity index and their viscosity also changes significantly with operating temperature and service life. For this reason, the circuit should be provided with an adequately sized cooler or forced cooling so that temperatures can be stabilised. Due to the inherent water content of some of these fluids the minimum allowable suction pressure will be higher than that of an equivalent mineral oil and so needs to be fully evaluated by KPM UK. The following table provides an overview of the precautions and characteristics that can be expected with these types of fluids.

Fluid Type Parameter	Mineral Oil	Water Glycol
Maximum Pressure (bar)	320	210
Recommended Temperature Range (deg C)	20 ~ 60	10 ~ 50
Cavitation susceptability	○	△
Expected life expectancy compared to mineral oil	100%	20-80%

○ recommended △ usable (higher density)

Pump Start Up Precautions

Piping & Circuit Checking

Check to see that the piping and full hydraulic circuit is completed and that any gate valves etc. are open.

Direction of Rotation

Check to ensure that direction of rotation is correct and that the inlet and delivery lines are connected correctly.

Start Up

Jog start the motor and check once more for correct rotation. Run the pump unloaded for a period to ensure that all residual air within the system is released. Check for external leakage, abnormal noise and vibrations.

End of Life

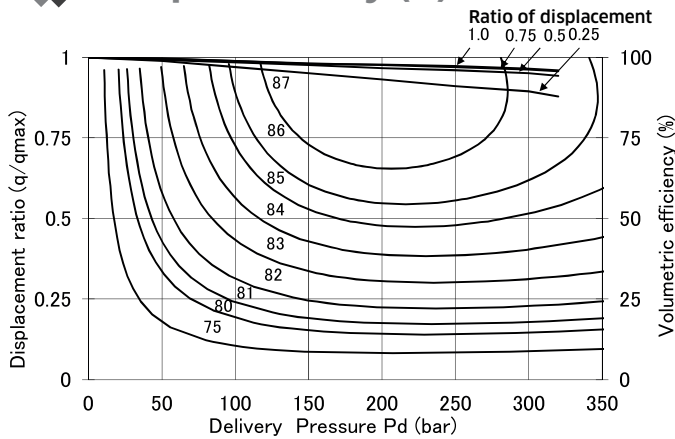
The pump unit, hydraulic fluid and packaging must be disposed of carefully to avoid pollution to the environment. The pump unit must be completely empty upon disposal, it must be disposed of according to national regulations and you must also follow safety information for disposal of the hydraulic fluid.

All individual parts of the pump unit must be recycled. Separate the pump unit parts according to: cast parts, steel, aluminium, non-ferrous metal, electronic waste, plastic, and seals.

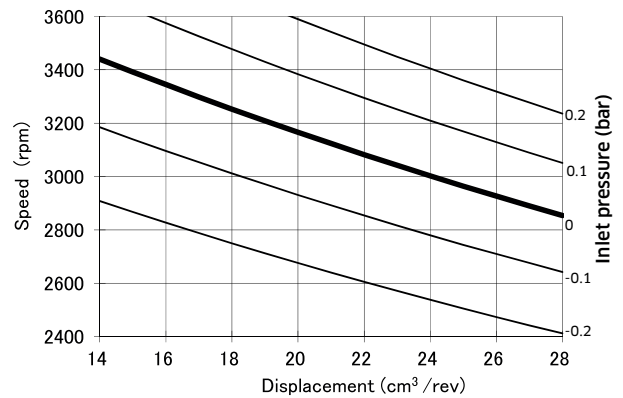
2-3 Performance Data

K3VL28

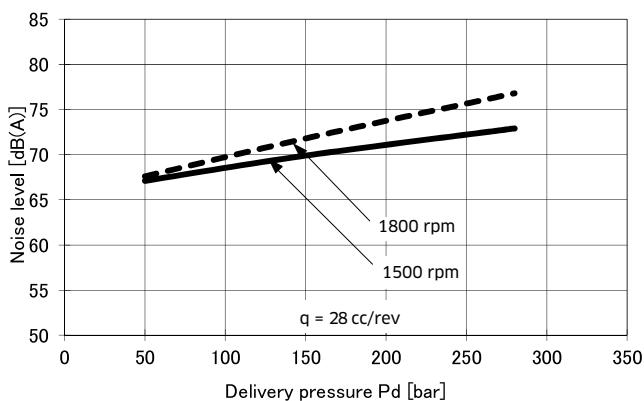
◆ Pump Efficiency (%)



◆ Self Priming Capability



◆ Noise Levels



Noise level measured in an anechoic chamber where distance from microphone to pump is 1 metre. Measurement accuracy +/- 2 dB(A)

Performance Note:

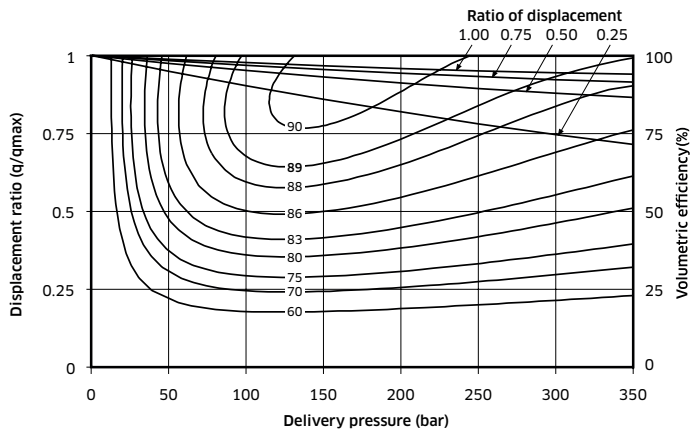
All performance curves are based on the following conditions:

- 1,500 rpm
- ISO VG46 mineral oil
- 50°C oil temperature
- Atmospheric inlet condition (0 bar)

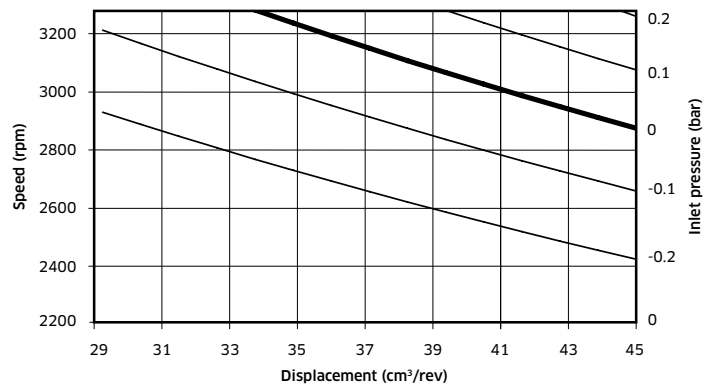
2-3 Performance Data (cont)

K3VL45

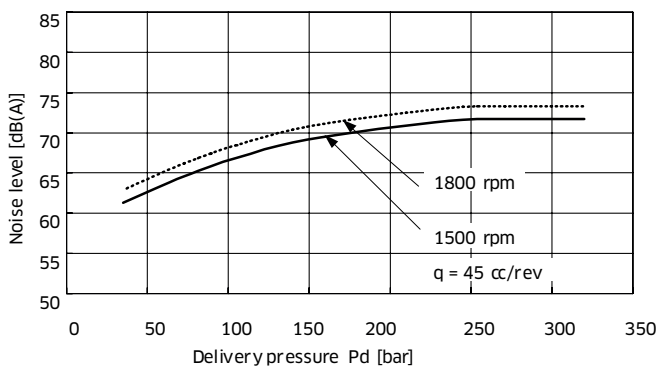
◆ Pump Efficiency (%)



◆ Self Priming Capability



◆ Noise Levels



Noise level measured in an anechoic chamber where distance from microphone to pump is 1 metre. Measurement accuracy +/- 2 dB(A)

Performance Note:

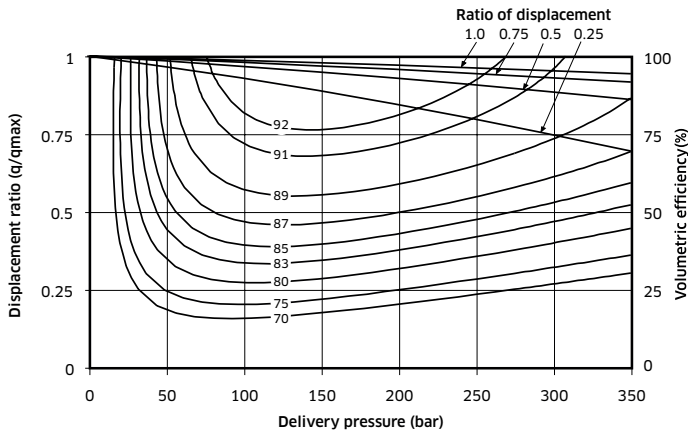
All performance curves are based on the following conditions:

- 1,500 rpm
- ISO VG46 mineral oil
- 50°C oil temperature
- Atmospheric inlet condition (0 bar)

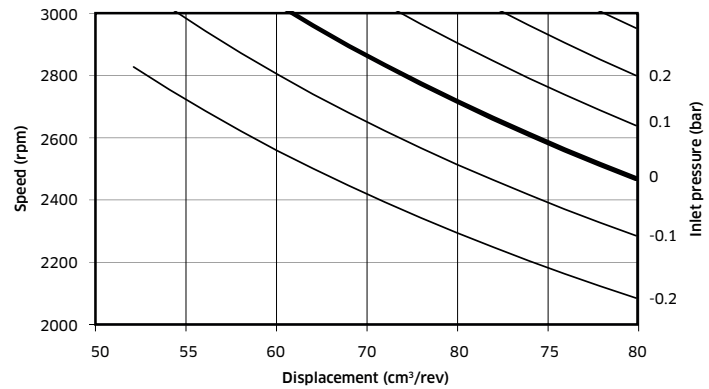
2-3 Performance Data (cont)

K3VL80

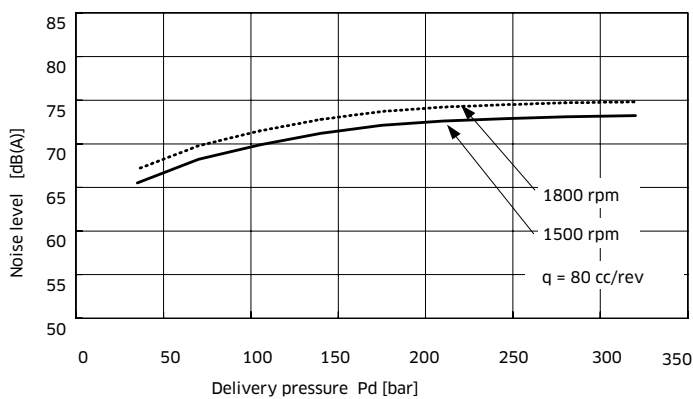
◆ Pump Efficiency (%)



◆ Self Priming Capability



◆ Noise Levels



Noise level measured in an anechoic chamber where distance from microphone to pump is 1 metre. Measurement accuracy +/- 2 dB(A)

Performance Note:

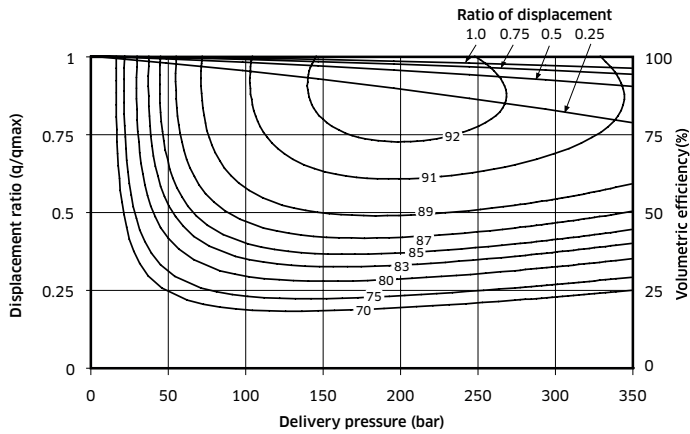
All performance curves are based on the following conditions:

- 1,500 rpm
- ISO VG46 mineral oil
- 50°C oil temperature
- Atmospheric inlet condition (0 bar)

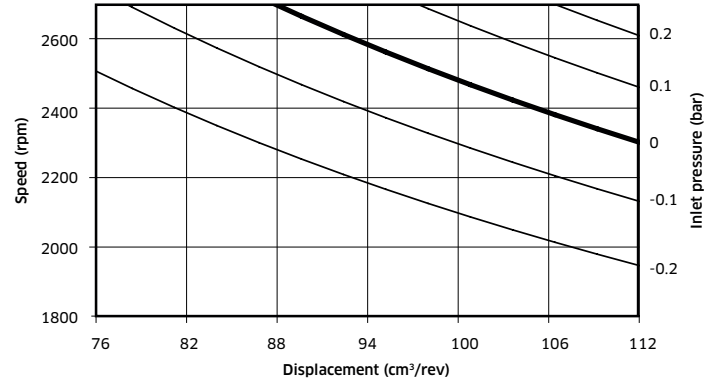
2-3 Performance Data (cont)

K3VL112

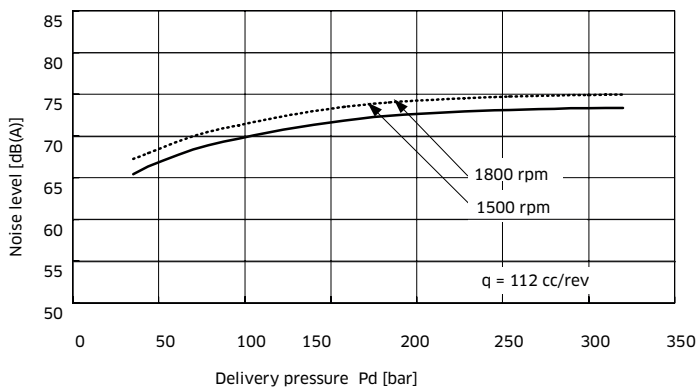
◆ Pump Efficiency (%)



◆ Self Priming Capability



◆ Noise Levels



Noise level measured in an anechoic chamber where distance from microphone to pump is 1 metre. Measurement accuracy +/- 2 dB(A)

Performance Note:

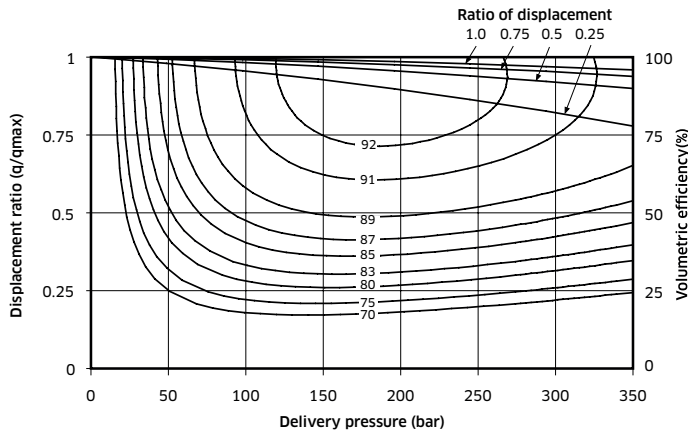
All performance curves are based on the following conditions:

- 1,500 rpm
- ISO VG46 mineral oil
- 50°C oil temperature
- Atmospheric inlet condition (0 bar)

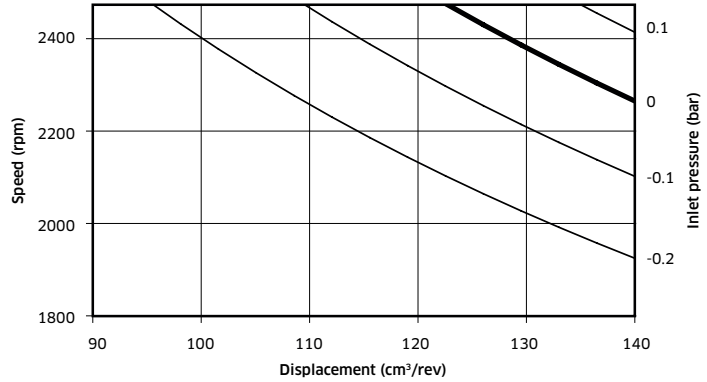
2-3 Performance Data (cont)

K3VL140

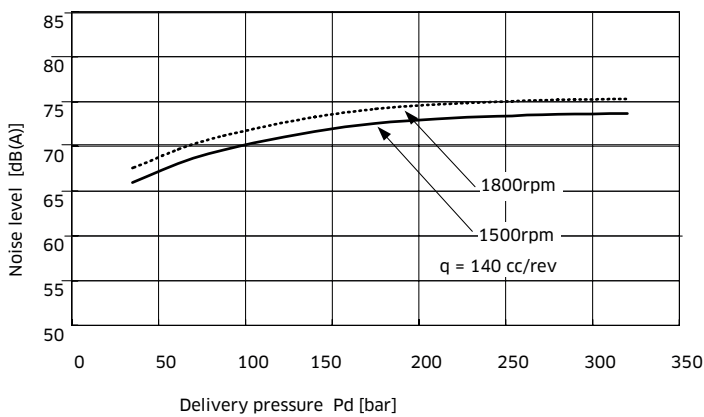
◆ Pump Efficiency (%)



◆ Self Priming Capability



◆ Noise Levels



Noise level measured in an anechoic chamber where distance from microphone to pump is 1 metre. Measurement accuracy $\pm 2 \text{ dB(A)}$

Performance Note:

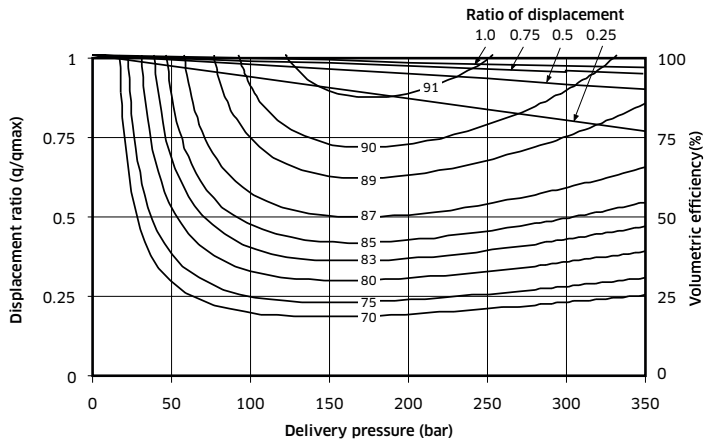
All performance curves are based on the following conditions:

- 1,500 rpm
- ISO VG46 mineral oil
- 50°C oil temperature
- Atmospheric inlet condition (0 bar)

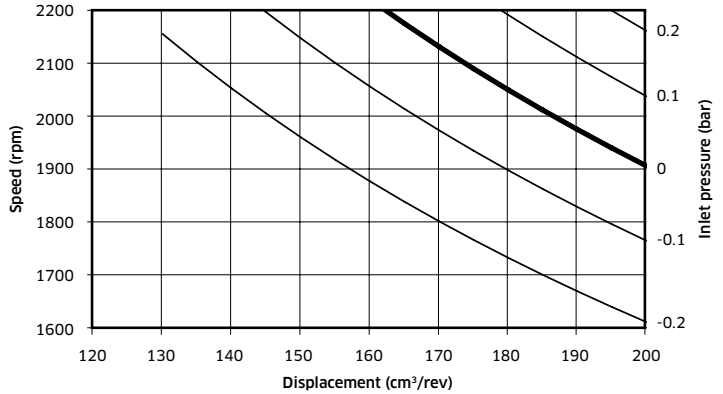
2-3 Performance Data (cont)

K3VL200

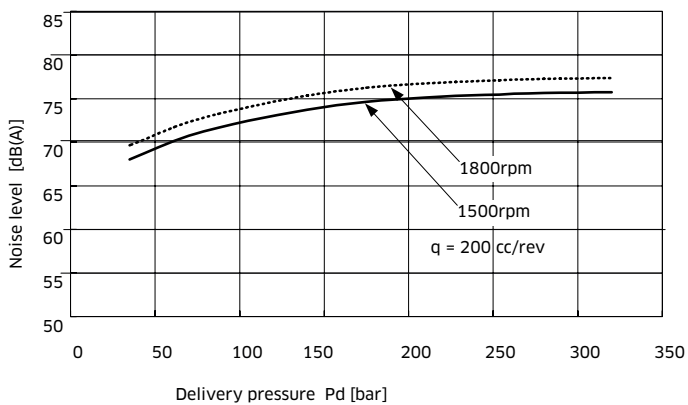
◆ Pump Efficiency (%)



◆ Self Priming Capability



◆ Noise Levels



Noise level measured in an anechoic chamber where distance from microphone to pump is 1 metre. Measurement accuracy +/- 2 dB(A)

Performance Note:

All performance curves are based on the following conditions:

- 1,500 rpm
- ISO VG46 mineral oil
- 50°C oil temperature
- Atmospheric inlet condition (0 bar)

2-3 Performance Data (cont)

◆ Response times

Pressure Cut-off Dynamic Response

50 to 280 bar

	$t_{\text{off-stroke}}$	$t_{\text{on-stroke}}$
Unit	mS	
K3VL28	20	40
K3VL45	60	100
K3VL80	95	170
K3VL112/140	90	140
K3VL200/H	110	210

Test conditions:

Pump speed	= 1800 rpm
Inlet Condition	= 0 bar
Oil Type	= ISO VG46
Oil Temperature	= 50°C
Compressed oil volume	= 5 litres

220 to 280 bar

	$t_{\text{off-stroke}}$	$t_{\text{on-stroke}}$
Unit	mS	
K3VL28	20	40
K3VL45	60	70
K3VL80	100	110
K3VL112/140	100	120
K3VL200/H	110	220

Test conditions:

Pump speed	= 1800 rpm
Inlet Condition	= 0 bar
Oil Type	= ISO VG46
Oil Temperature	= 50°C
Compressed oil volume	= 5 litres

Load Sensing Dynamic Response

20 to 280 bar

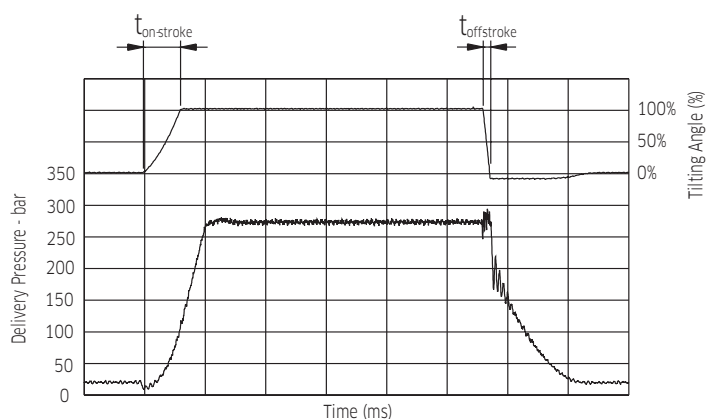
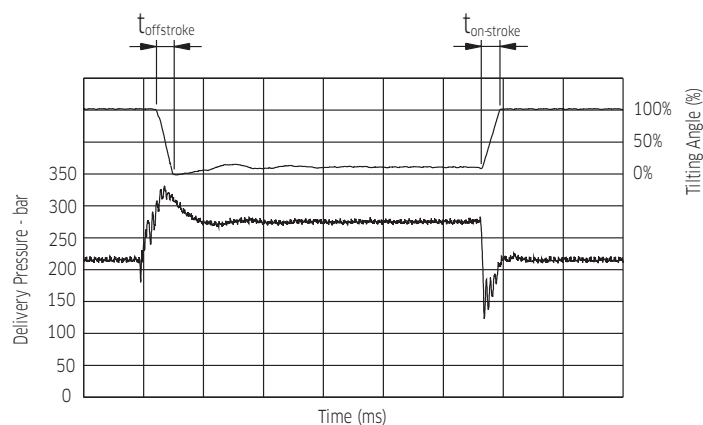
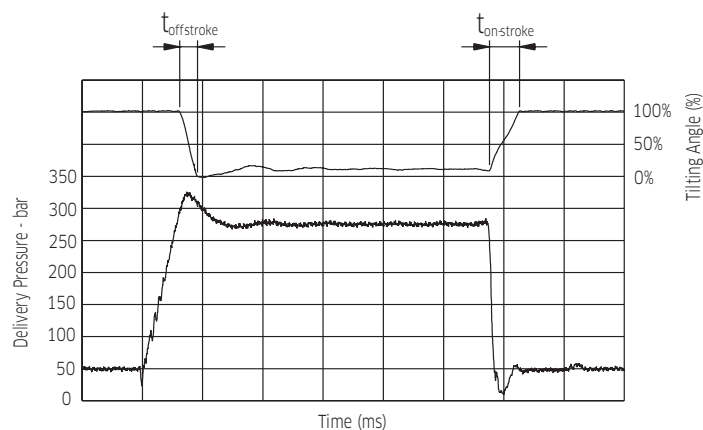
	$t_{\text{off-stroke}}$	$t_{\text{on-stroke}}$
Unit	mS	
K3VL28	20	70
K3VL45	20	115
K3VL80	55	155
K3VL112/140	55	195
K3VL200/H	65	190

Test conditions:

Pump speed	= 1800 rpm
Inlet Condition	= 0 bar
Oil Type	= ISO VG46
Oil Temperature	= 50°C
Compressed oil volume	= 5 litres

Note:

The response values shown in the table above are typical of those experienced in the laboratory. Actual response time will vary with different hydraulic circuits.



2-4 Bearing life calculation

The graphs below show the expected L10 life of the K3VL pump bearings.

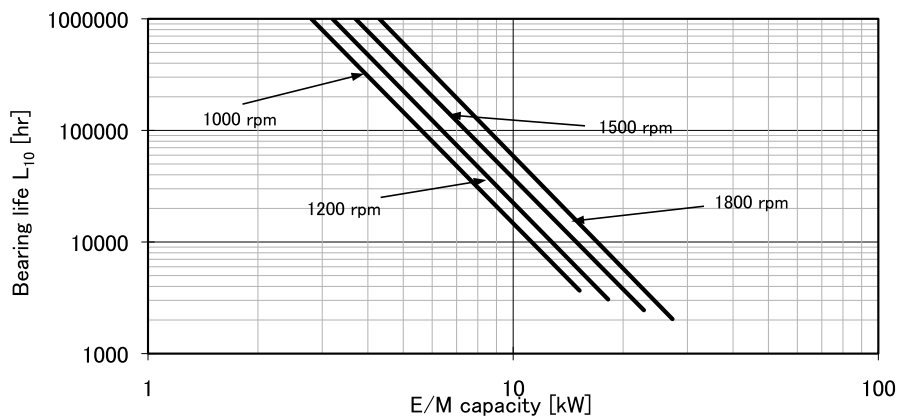
These graphs are to be used to by the system designer to calculate a regular maintenance and overhaul schedule.

The graphs show theoretical bearing lives and do not consider adjustment factors, for example:- fluid cleanliness “x”, fluid temperature “x” and fluid quality “x”. It is the system designer’s responsibility to apply adjustment factors to the L10 bearing lives shown within the graphs in order to establish the required actual maintenance and overhaul schedules.

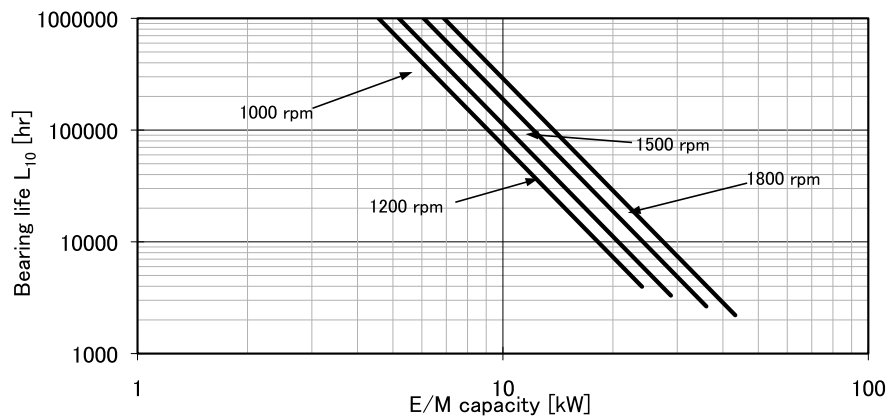
eg. L10 10000 hrs multiplied by adjustment factor “x” multiplied by adjustment factor “x” and so on.....

Please note: These bearing lives relate to mineral oil only. Please see page 18 for Water Glycol adjustment factor.

◆ K3VL28

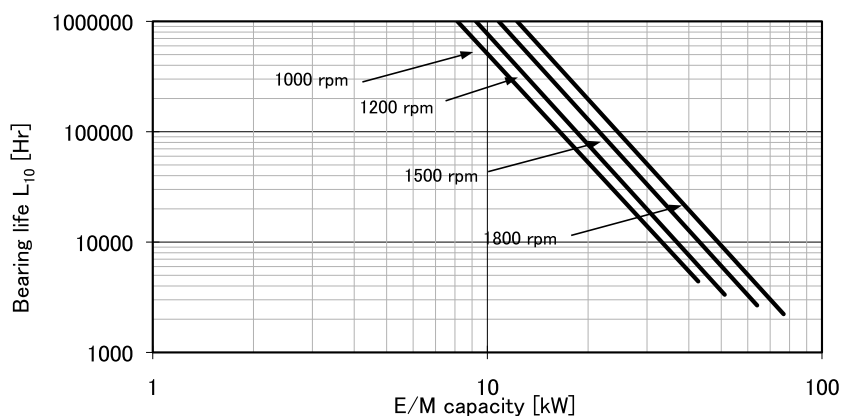


◆ K3VL45

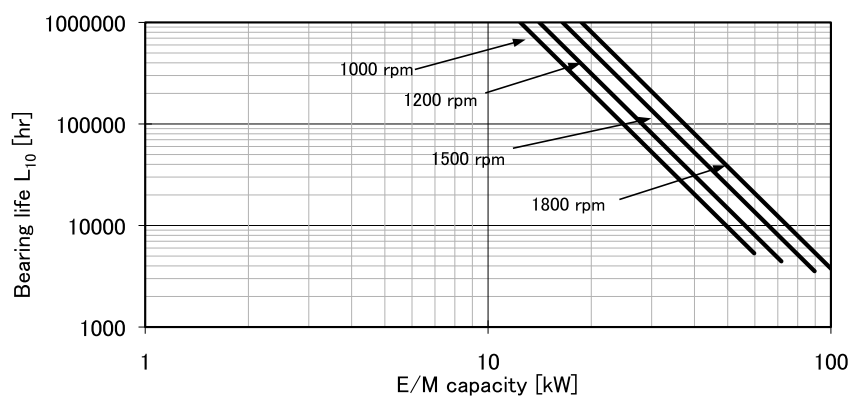


2-4 Bearing life calculation (cont)

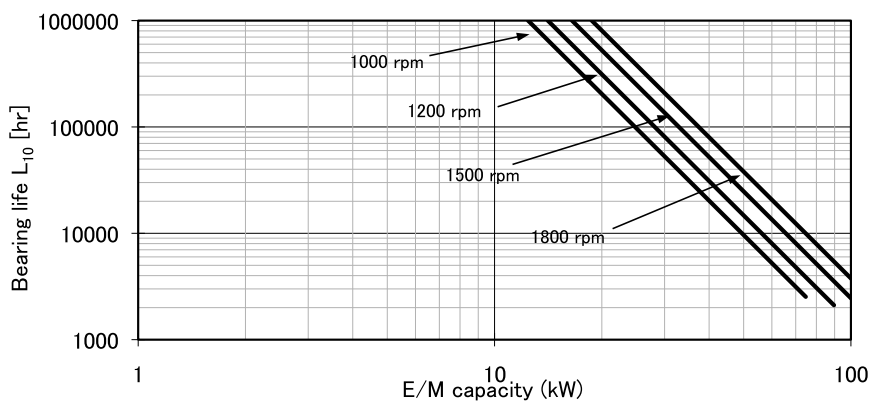
◆ K3VL80



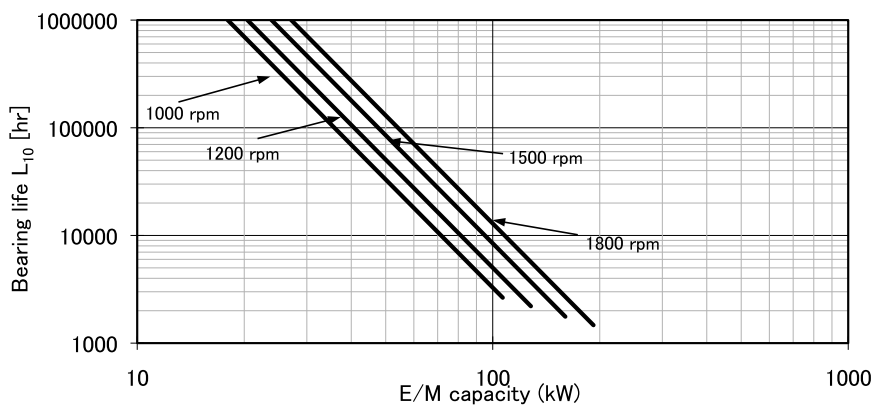
◆ K3VL112



◆ K3VL140



◆ K3VL200

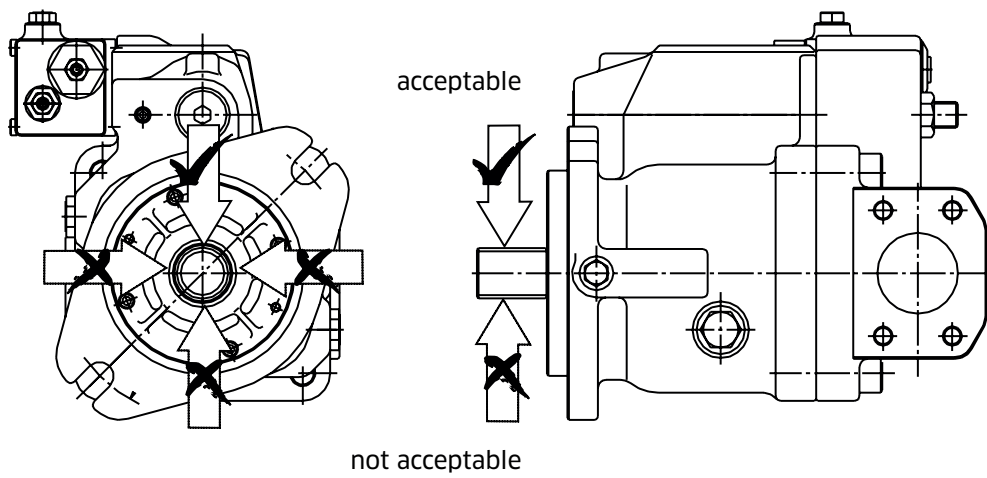


2-5 Radial Loading Capacity

No axial shaft loading possible, radial loading is achievable but in specific orientation:-

Radial shaft loading can be allowed provided that its orientation is such that the front bearing takes the additional load (see diagram below).

Note: In this case bearing life will be reduced.



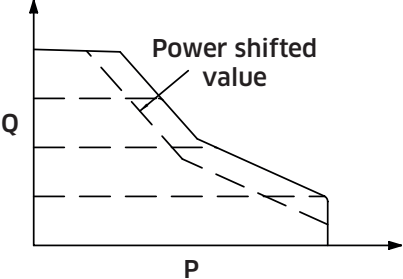
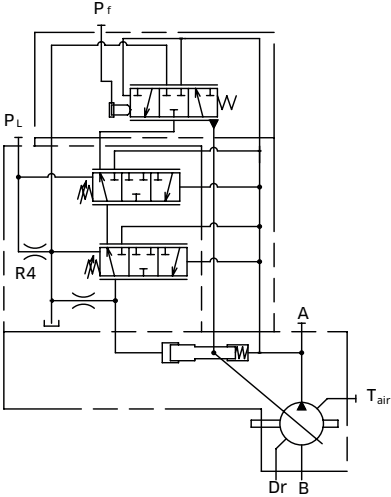
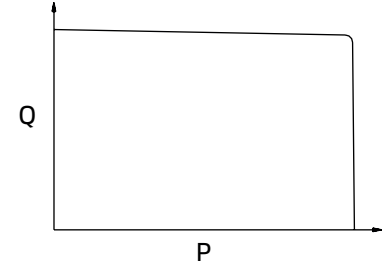
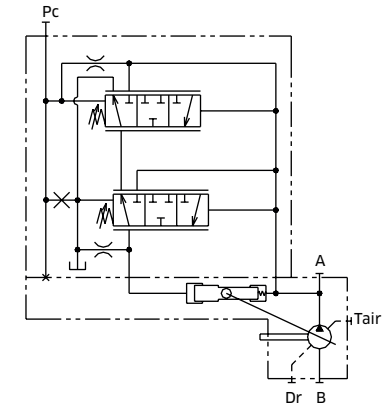
2-6 Functional Description of Regulator

Key to Hydraulic Circuit Annotations	
Annotations	Description
A	Main pump delivery
A1	Auxillary pump delivery
B1	Gear pump inlet
B	Main pump inlet
Dr	Drain
Pc	Remote pilot port, Pressure compensator
PI	Pilot port displacement control
PL	Load sense port
Tair	Air bleed port
P _f	Hydraulic power shift
P _{sv}	Servo assist

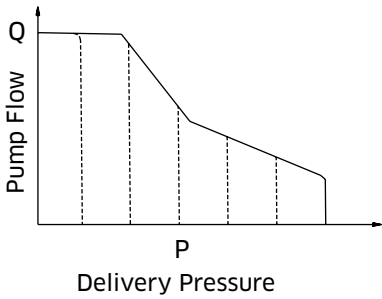
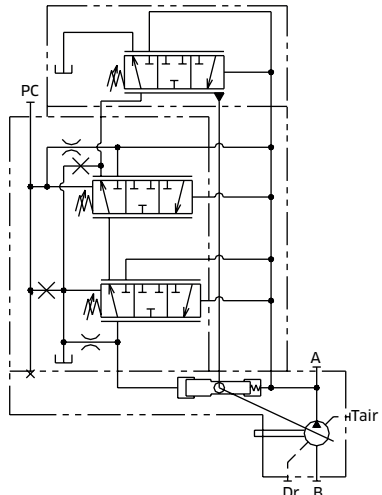
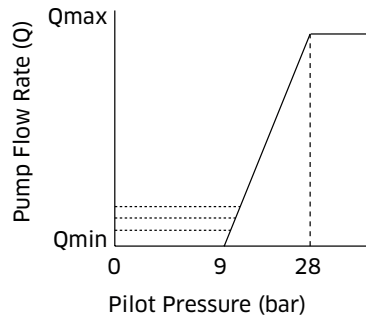
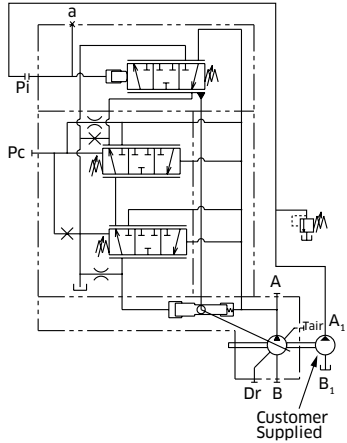
Regulator Code	Control Curves	Hydraulic Circuit
<p>L0/L1 Load Sense and Pressure Cut-off</p> <p>Pump displacement is controlled to match the flow requirement as a function of the system differential pressure (load pressure vs delivery pressure). In addition, there is a pressure cut off function incorporated into the control with the L1 option, the bleed-off orifice R4 is plugged.</p>		

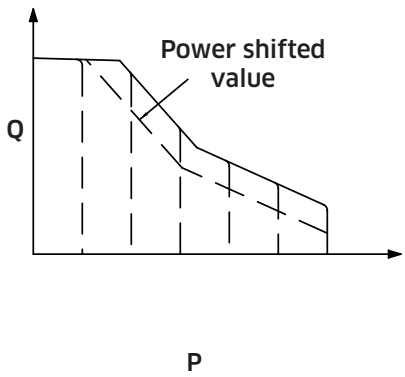
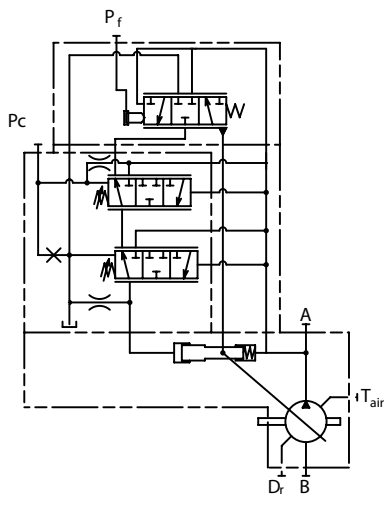
Regulator Code	Control Curves	Hydraulic Circuit
<p>L0/1 Load Sense and Pressure Cut-off with Torque Limiting</p> <p>In response to a rise in delivery pressure the swashplate angle is decreased, restricting the input torque. This regulator prevents excessive load against the prime mover.</p> <p>The torque limit control module is comprised of two springs that oppose the spool force generated by the system pressure. By turning an outer and inner spring adjustment screw, the appropriate input torque limit can be set.</p>		

2-6 Functional Description of Regulator (cont)

Regulator Code	Control Curves	Hydraulic Circuit
<p>/2-** Hydraulic Power Shift with Load Sensing</p> <p>This function, as with the /1 type can be used with Pressure compensation, Load sense and additional control options such as unloader functions. The control has the same function as standard torque limit option. In response to a rise in delivery pressure the swashplate angle is reduced, restricting input torque.</p> <p>However if a pilot pressure is applied to the Pf port on the regulator, the torque setting can be further reduced proportionally to the pilot pressure applied. The input torque can be reduced by approximately 40% .</p>	 <p>The graph shows flow rate (Q) on the vertical axis and pressure (P) on the horizontal axis. A solid line represents the standard load-sensing curve, which remains constant until a certain pressure, then decreases linearly. A dashed line, labeled 'Power shifted value', shows a similar curve but with a lower flow rate for the same pressure, indicating a reduction in torque.</p>	 <p>The hydraulic circuit diagram shows a pump (Dr) connected to a hydraulic cylinder (A, B). The circuit includes a pressure-compensated flow control valve (W) and a pressure relief valve (R4). A pilot pressure port (Pf) is shown, which is connected to a pilot valve that controls the flow control valve. The pilot valve is also connected to a pressure port (Pc) and a pressure port (Pl). The cylinder is connected to a tank (Tair).</p>
<p>P0 Pressure Cut-off</p> <p>As system pressure rises to the cutoff setting, the swashplate de-strokes to prevent the system pressure from exceeding the compensator setting. It is imperative that a safety relief valve be installed in the system.</p> <p>Note: By connecting the Pc port to a remote pressure control, variable pump pressure control can be achieved.</p>	 <p>The graph shows flow rate (Q) on the vertical axis and pressure (P) on the horizontal axis. The curve shows a constant flow rate until a certain pressure, after which the flow rate drops to zero, indicating a pressure cut-off.</p>	 <p>The hydraulic circuit diagram shows a pump (Dr) connected to a hydraulic cylinder (A, B). The circuit includes a pressure-compensated flow control valve (W) and a pressure relief valve (R4). A pressure port (Pc) is shown, which is connected to a pressure control valve that controls the flow control valve. The cylinder is connected to a tank (Tair).</p>

2-6 Functional Description of Regulator (cont)

Regulator Code	Control Curves	Hydraulic Circuit
<p>P0/1 Pressure Cut-off with Torque Limiting</p> <p>P0/1 control functions as previously noted. In response to a rise in delivery pressure the swashplate angle is reduced, restricting the input torque. This regulator prevents excessive load against the prime mover.</p> <p>Note: By connecting the Pc port to a remote pressure control, variable pump pressure control can be achieved.</p>		
<p>/1-Q0 Pilot Operated Displacement Control</p> <p>Varying the input pressure signal to the Pi port allows the user to control the pump displacement. As the pressure signal to the Pi increases, the pump displacement increases proportionally.</p> <p>Note: A variable external pressure supply of up to 40 bar is required at the Pi Port (50 bar max).</p>		

Regulator Code	Control Curves	Hydraulic Circuit
<p>/2-** Hydraulic Power Shift with Pressure Compensation</p> <p>This function, as with the /1 type can be used with Pressure compensation, Load sense and additional control options such as unloader functions. The control has the same function as standard torque limit option. In response to a rise in delivery pressure the swashplate angle is reduced, restricting input torque. However if a pilot pressure is applied to the Pf port on the regulator, the torque setting can be further reduced proportionally to the pilot pressure applied. The input torque can be reduced by approximately 40% .</p>		

2-7 Torque Limiter Settings

The following tables show the power limitation at various electric motor speeds for a specific frame size of pump. When selecting a control setting please ensure that the power limitation of a particularly sized electric motor to your national standard is not exceeded.

K3VL45				
KW	970	1150	1450	1750
3.7	S3	S4	-	-
5.5	L3	S1	S3	S4
7.5	L1	L2	L4	S2
11	M1	M3	L1	L2
15	H3	H4	M2	M4
18.5	-	H2	H4	M2
22	-	-	H3	H4
30	-	-	-	H1
37	-	-	-	-
45	-	-	-	-
55	-	-	-	-
75	-	-	-	-
90	-	-	-	-
110	-	-	-	-
132	-	-	-	-

K3VL80				
KW	970	1150	1450	1750
3.7	-	-	-	-
5.5	S2	S4	-	-
7.5	L6	S1	S3	-
11	L2	L4	L6	S1
15	M4	L1	L3	L5
18.5	M1	M3	L1	L3
22	H3	M1	M4	L1
30	H1	H2	H4	M2
37	-	-	H2	H4
45	-	-	H1	H2
55	-	-	-	H1
75	-	-	-	-
90	-	-	-	-
110	-	-	-	-
132	-	-	-	-

K3VL112				
KW	970	1150	1450	1750
3.7	-	-	-	-
5.5	-	-	-	-
7.5	S5	S6	-	-
11	S1	S3	S5	S6
15	L3	L4	S2	S4
18.5	M4	L2	L4	S2
22	M2	M4	L3	L4
30	H4	M1	M3	L1
37	H2	H3	M1	M3
45	-	H2	H4	M1
55	-	-	H2	H4
75	-	-	-	H1
90	-	-	-	-
110	-	-	-	-
132	-	-	-	-

K3VL140				
KW	970	1150	1450	1750
3.7	-	-	-	-
5.5	-	-	-	-
7.5	-	-	-	-
11	S2	S4	-	-
15	L6	S1	S3	-
18.5	L3	L5	S1	S3
22	L1	L3	L6	S1
30	M2	M3	L2	L4
37	H4	M1	M3	L2
45	H2	H4	M2	M3
55	-	H2	H4	M2
75	-	-	H1	H3
90	-	-	-	H1
110	-	-	-	-
132	-	-	-	-

K3VL200				
KW	970	1150	1450	1750
3.7	-	-	-	-
5.5	-	-	-	-
7.5	-	-	-	-
11	-	-	-	-
15	-	-	-	-
18.5	S1	-	-	-
22	L4	S1	-	-
30	L2	L3	L5	S2
37	M3	L1	L3	L5
45	M1	M3	L2	L3
55	H5	M1	M3	L2
75	H1	H3	H6	M2
90	-	H1	H4	H6
110	-	-	H2	H4
132	-	-	-	H2

2-7 Torque Limiter Settings (cont)

◆ Torque Limiter Control - Setting Table

K3VL frame size	Prime Mover Input Torque (Nm)																														
	30	36	41	46	49	53	61	73	82	91	100	107	121	146	154	163	182	200	216	246	298	307	367	409	450	492	540	610	618	711	752
45	S4	S3	S2	S1	L4	L3	L2	L1	M4	M3	M2	M1	H4	H3	H2	H1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
80	-	-	-	S4	S3	S2	S1	L6	L5	L4	L3	L2	L1	M4	M3	M2	M1	H4	H3	H2	H1	-	-	-	-	-	-	-	-	-	-
112	-	-	-	-	-	-	S6	S5	S4	S3	S2	S1	L4	L3	L2	L1	M4	M3	M2	M1	H4	H3	H2	H1	-	-	-	-	-	-	-
140	-	-	-	-	-	-	-	-	-	S4	S3	S2	S1	L6	L5	L4	L3	L2	L1	M3	M2	M1	H4	H3	H2	H1	-	-	-	-	-
200 & 200H	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	S2	S1	L5	L4	L3	L2	L1	M3	M2	M1	H6	H5	H4	H3	H2	H1

Note: Highlighted options show power shift

◆ Power Shift Control - Setting Table

/2 Hydraulic Spring Setting		K3VL80				K3VL112				K3VL140				K3VL200(H)					
		H4	H3	H2	H1	H4	H3	H2	H1	H4	H3	H2	H1	H6	H5	H4	H3	H2	H1
Pf Pressure (bar)	0	200	216	246	298	298	307	367	409	367	409	450	492	492	540	610	618	711	752
	10	167	183	209	252	252	255	309	349	309	349	383	421	421	453	517	524	610	648
	20	138	152	175	210	210	208	256	292	256	292	322	356	356	374	432	439	517	553
	30	111	123	145	173	173	167	209	241	209	241	266	298	298	303	355	361	433	465

2-8 Installation

◆ Moment of Inertia and Torsional Stiffness

Frame Size	Moment of Inertia		Torsional Stiffness (N m/rad)
	I (kg.m ²)	GD ² (kgf.m ²)	
K3VL28	2.09x10 ⁻³	8.36-10 ⁻³	2.20 x 10 ⁴
K3VL45	3.85x10 ⁻³	1.54-10 ⁻²	3.59 x 10 ⁴
K3VL80	7.30x10 ⁻³	2.92-10 ⁻²	4.83 x 10 ⁴
K3VL112	2.02x10 ⁻²	8.06-10 ⁻²	9.33 x 10 ⁴
K3VL140	2.02x10 ⁻²	8.06-10 ⁻²	9.33 x 10 ⁴
K3VL200	4.58x10 ⁻²	1.83-10 ⁻¹	1.54 x 10 ⁵
K3VL200H	4.58x10 ⁻²	1.83-10 ⁻¹	1.54 x 10 ⁵

◆ Through Drive Limitations

Pump over all length (LPX) (mm)	
Frame size	Single pump type N
K3VL28	219
K3VL45	244
K3VL80	272
K3VL112	307
K3VL140	307
K3VL200	359
K3VL200H	424

Frame size	Maximum Permissible Bending Moment
K3VL28	137
K3VL45	137
K3VL80	244
K3VL112	462
K3VL140	462
K3VL200	930
K3VL200H	930

2-8 Installation (cont)

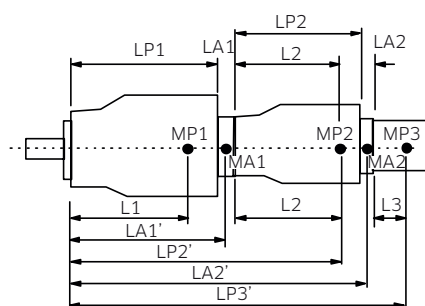
◆ Through Drive Limitations (cont)

Frame size	Pump approx weight (MPX)(Kg)	
	Single pump type N	
	Without Torque Limitor	With Torque Limitor
K3VL28	20	na
K3VL45	27	29
K3VL80	35	37
K3VL112	65	67
K3VL140	65	67
K3VL200	95	97
K3VL200H	130	132

Frame size	Pump CofG from mount (Lx) (mm)
	Single pump type N
K3VL28	115
K3VL45	120
K3VL80	130
K3VL112	150
K3VL140	150
K3VL200	190
K3VL200H	223

Adaptor Kits Weights (MAX) & Width (LAX)			
Frame Size	Adaptor Kit	Weight (MAX) Kg	Width (LAX) mm
K3VL28	SAE 'A'	0	0
	SAE 'B'	2	20
K3VL45	SAE 'A'	0	0
	SAE 'B' & 'BB'	2	20
K3VL80	SAE 'A'	0	0
	SAE 'B' & 'BB'	3	20
	SAE 'C', 'CC' & 'C4'	4	24.5
K3VL112 & 140	SAE 'A'	0	0
	SAE 'B' & 'BB'	3	25
	SAE 'C', 'CC' & 'C4'	5	30
	SAE 'D'	10	43
K3VL200	SAE 'A'	1	6
	SAE 'B' & 'BB'	8	25
	SAE 'C', 'CC' & 'C4'	8	30
	SAE 'D'	10	38
	SAE 'E'	15	38

Apart from predefined maximum throughput limitations, one must also ensure that to prevent a possible excessive bending moment occurring that the maximum combined bending moment of the combination is not exceeded as determined in the following expression.



- MPX = mass of pump [kg]
- LPX = length of pump [mm]
- Lx = distance of CofG from pump mounting face [mm]
- MAX = mass of adaptor kit [kg]
- LAX = width of adaptor kit [mm]

$$\text{Bending Moment} = \frac{((L1.mP1) + (LA1'.mA1) + (LP2'.mP2) + (LA2'.mA2) + LP3'.mP3) + \dots}{102} [\text{Nm}]$$

$$\frac{((L1.mP1) + (LP1+(LA1/2)).mA1 + (LP1+LA1+L2).mP2 + (LP1+LA1+LP2(LA2/2)).mA2 + (LP1+LA1+LP2+LA2).mP3) + \dots)}{102}$$

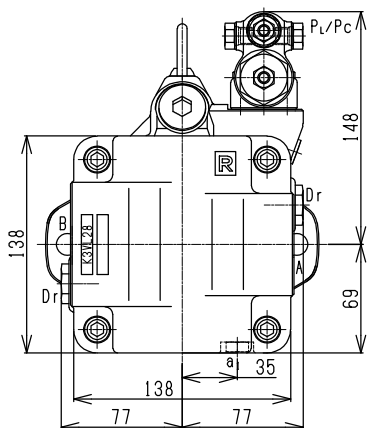
3

Dimensions

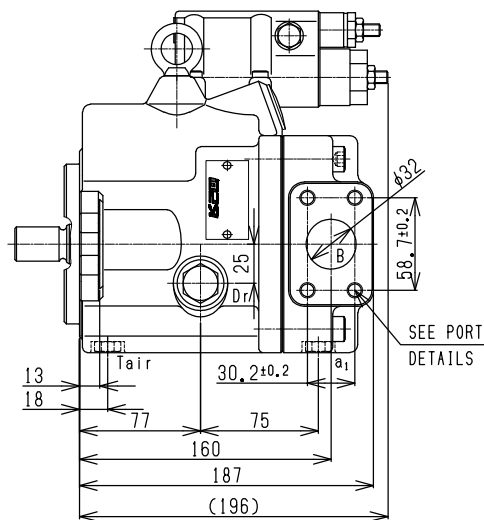
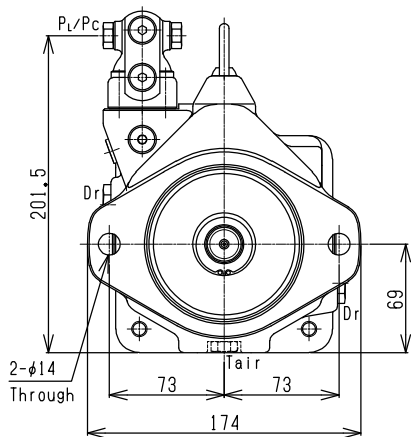
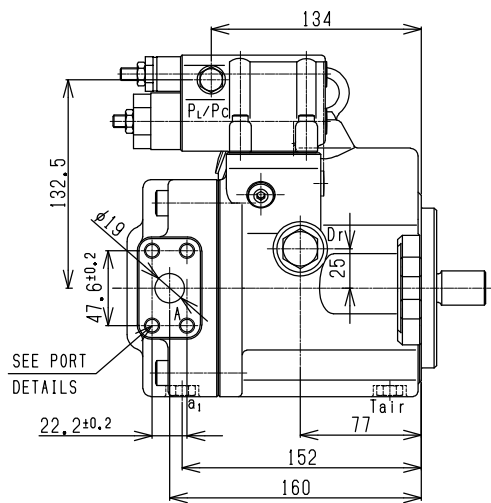
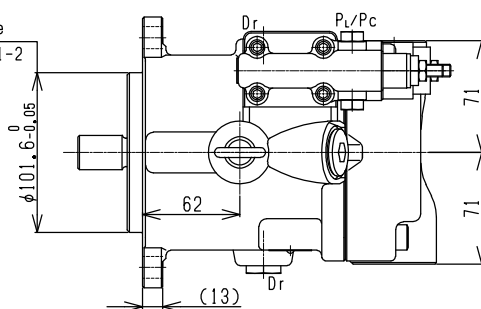
3-1 K3VL28 Installation

◆ K3VL28 with Cut-Off / Load Sense Control (Clockwise Rotation)

Inlet and outlet ports reversed for counter clockwise rotation.



SAE B 2 hole
SAE J744-101-2



◆ K3VL28 Porting Details

Main SAE Flanged Ports

Des.	Port Name	Port Size	Tightening Torque (Nm)	Flange Threads
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UNF Threaded Version ('S' in position 9 of model code)

A	Delivery Port	SAE J518C Std pressure (code 61) ¾"	40	4-¾-16UNC-2B x 18mm
B	Suction Port	SAE J518C Std pressure (code 61) 1 ¼"	60	4-7/16-14UNC-2B x 24mm

Metric Version ('M' in position 9 of model code)

A	Delivery Port	SAE J518C Std pressure (code 61) ¾"	57	M10 x 17
B	Suction Port	SAE J518C Std pressure (code 61) 1 ¼"	57	M10 x 17

Auxillary Ports

Des.	Port Name	Port Size	Tightening Torque (Nm)
------	-----------	-----------	------------------------

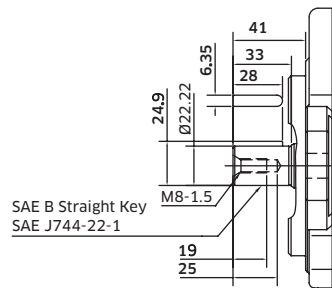
SAE Version ('S' or 'K' in position 8 of model)

Dr	Drain Port (x2)	¾-16UNF-2B-14.3 (ISO 11926-1:1995)	98
P _L /P _C	Load Sensing Port Pressure Control Port	7/16-20UNF-2B-11 (ISO 11926-1:1995)	12
T _{air}	Air Bleeder Port	7/16-20UNF-2B-11.5 (ISO 11926-1:1995)	12
a1	Gauge Port	7/16-20UNF-2B-11.5 (ISO 11926-1:1995)	12

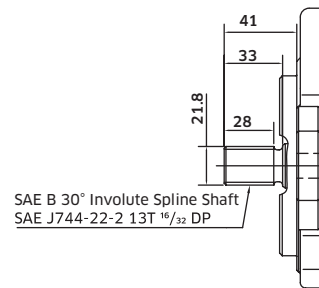
3-1 K3VL28 Installation (cont)

◆ K3VL28 Shaft & Through Drive Options

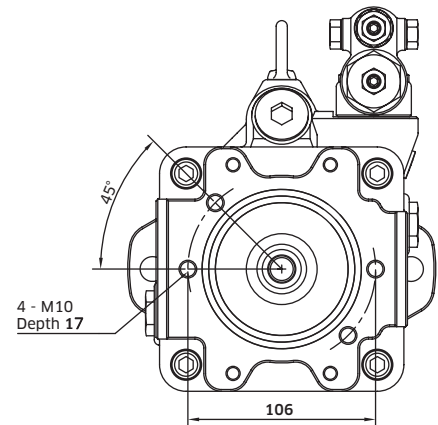
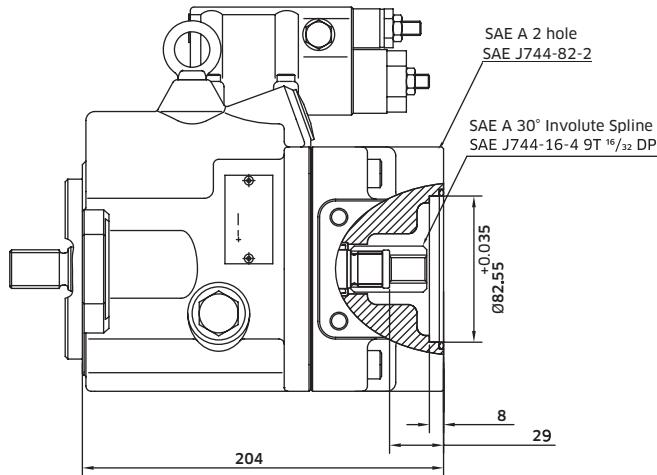
Model Code Option 'K' Shaft



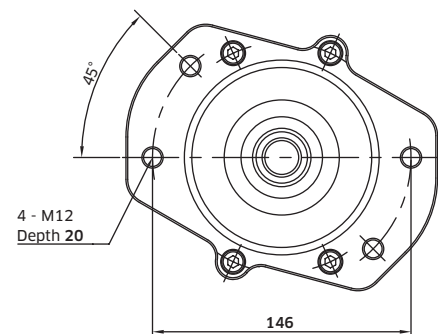
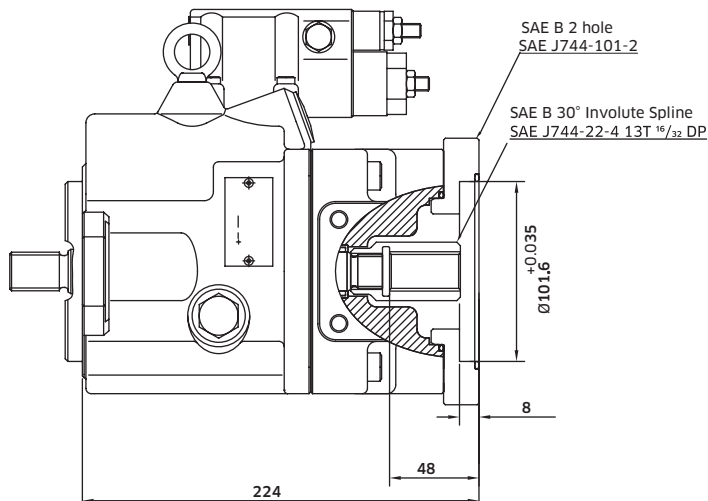
Model Code Option 'S' Shaft



Through Drive SAE 'A'

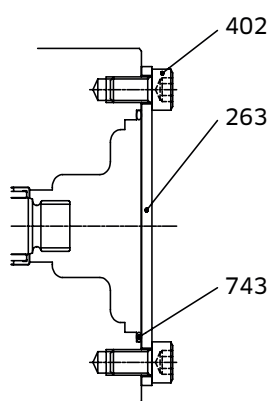


Through Drive SAE 'B'

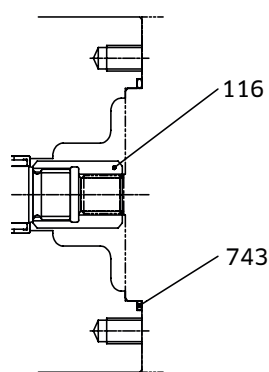


3-1 K3VL28 Installation (cont)

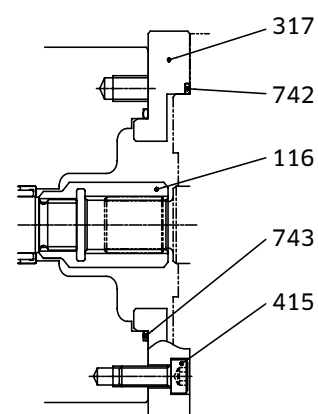
◆ K3VL28 Adaptor Kits



Cover Kit



SAE 'A' T/D Kit

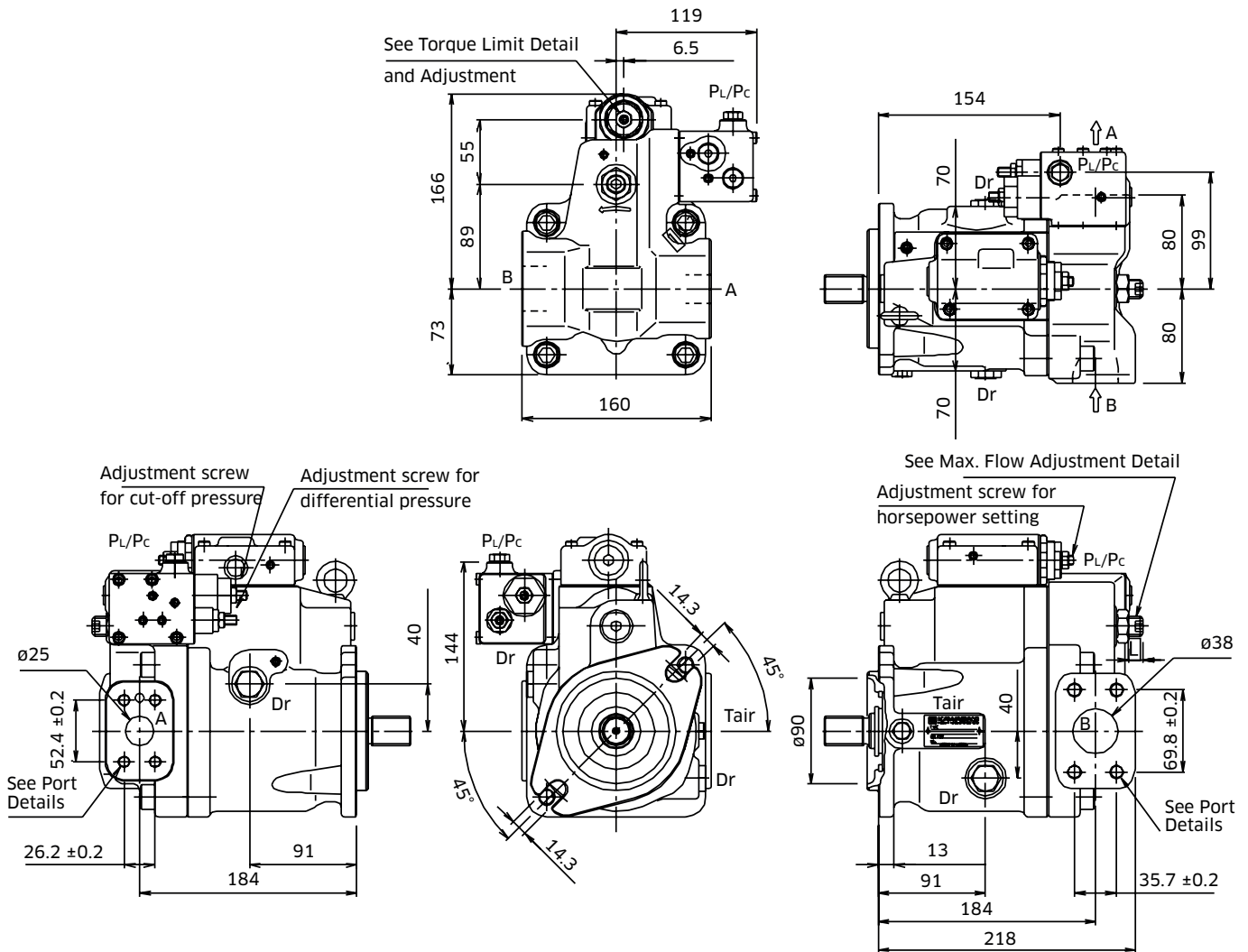


SAE "B" T/D KIT

Part Name	Qty	Cover Kit	SAE 'A' T/D Kit	SAE 'B' T/D Kit
T/D	-	29L8TN	29L3TA	29L3TB
O-Ring	1	Item 743	Item 743	Item 743
O-Ring	1	-	-	Item 742
Screw Hex SHC	4	-	-	Item 415
Screw Hex SHC	2	Item 402	-	-
Subplate	1	-	-	Item 317
Cover	1	Item 263	-	-
Coupling	1	-	Item 116	Item 116

3-2 K3VL45 Installation

◆ K3VL45 with Cut-Off / Load Sense Control & Torque Limit Module (Clockwise Rotation)

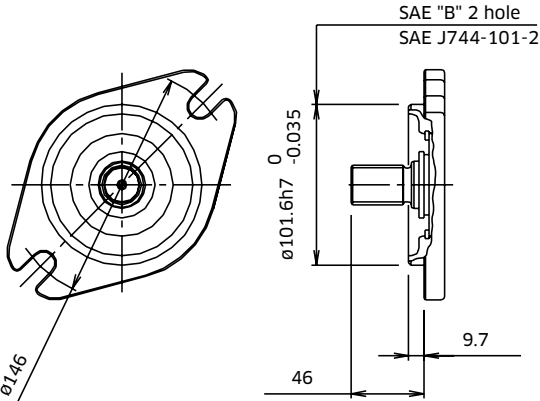


Note: for counter clockwise rotation, the inlet port 'B' and the delivery port 'A' are reversed.

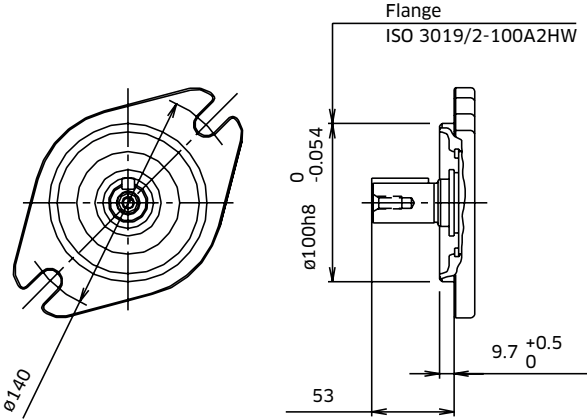
3-2 K3VL45 Installation (cont)

◆ K3VL45/60 Mounting Flange and Shaft Options

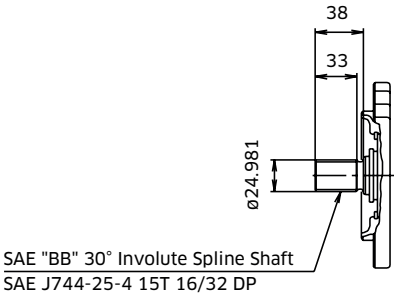
SAE Type



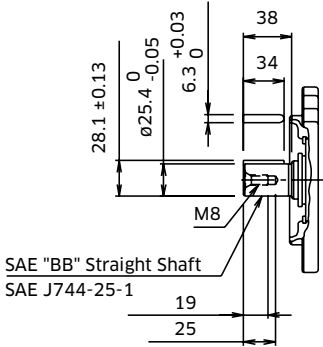
ISO Type



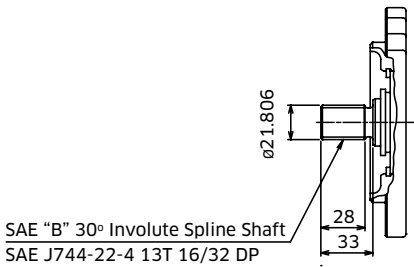
SAE 'BB' Spline Shaft - Option 'S'



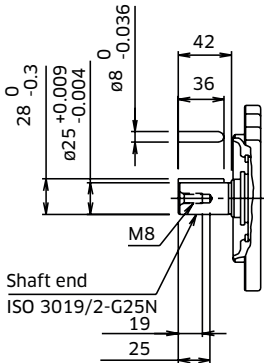
SAE 'BB' Straight Shaft - Option 'K'



SAE 'B' Spline Shaft - Option 'T'

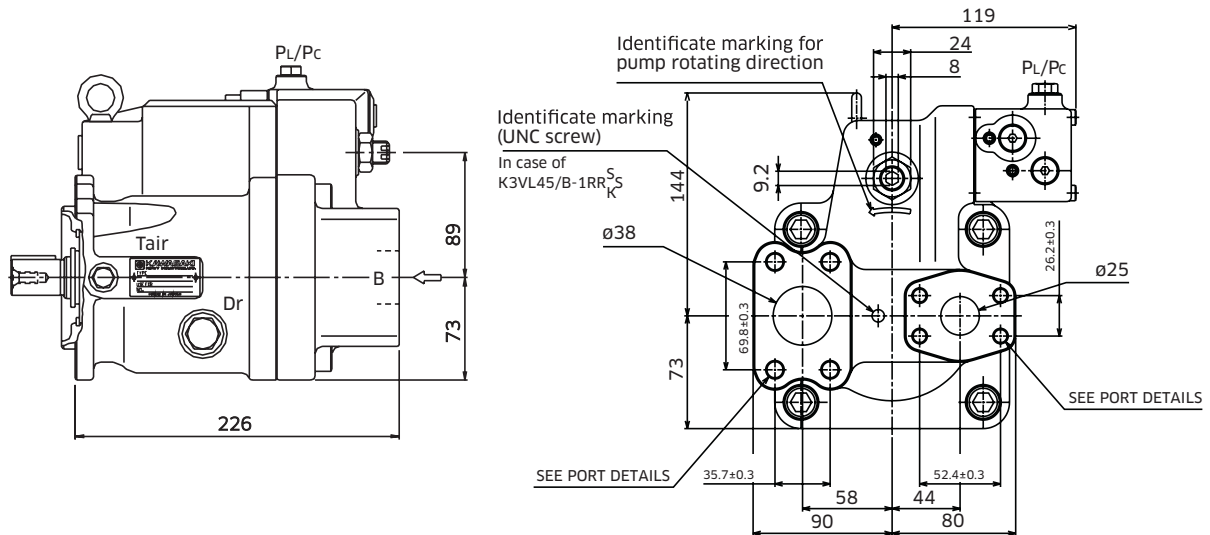


ISO Straight Shaft - Option 'M'



3-2 K3VL45 Installation (cont)

◆ K3VL45/60 Rear Port



◆ K3VL45 Porting Details

Main SAE Flanged Ports

Des.	Port Name	Port Size	Tightening Torque (Nm)	Flange Threads
------	-----------	-----------	------------------------	----------------

UNF Threaded Version ('S' in position 9 of model code)

A	Delivery Port	SAE J518C Std pressure (code 61) 1"	57	3/8-16UNC-2B x 18 mm
B	Suction Port	SAE J518C Std pressure (code 61) 1.5"	98	1/2-13UNC-2B x 22 mm

Metric Version ('M' in position 9 of model code)

A	Delivery Port	SAE J518C Std pressure (code 61) 1"	57	M10 x 17
B	Suction Port	SAE J518C Std pressure (code 61) 1.5"	98	M12 x 20

Auxillary Ports

Des.	Port Name	Port Size	Tightening Torque (Nm)
------	-----------	-----------	------------------------

SAE Version ('S', 'K', or 'T' in position 8 of model)

Dr	Drain Port (x2)	3/4-16UNF-2B-14.3 (ISO11926-1:1995)	98
P _L /P _C	Load Sensing Port Pressure Control Port	7/16-20UNF-2B-14 (ISO11926-1:1995)	12
T _{air}	Air Bleeder Port	7/16-20UNF-2B-14 (ISO11926-1:1995)	12

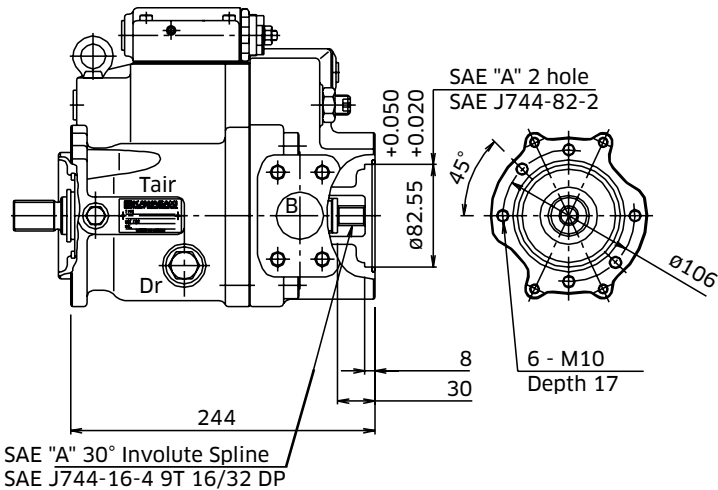
ISO Version ('M' in position 8 of model code)

Dr	Drain Port (x2)	M22 x 1.5-14.5 DIN 3852	98
P _L /P _C	Load Sensing Port Pressure Control Port	M14 x 1.5-12.5 DIN 3852	25
T _{air}	Air Bleeder Port	M14 x 1.5-12.5 DIN 3852	25

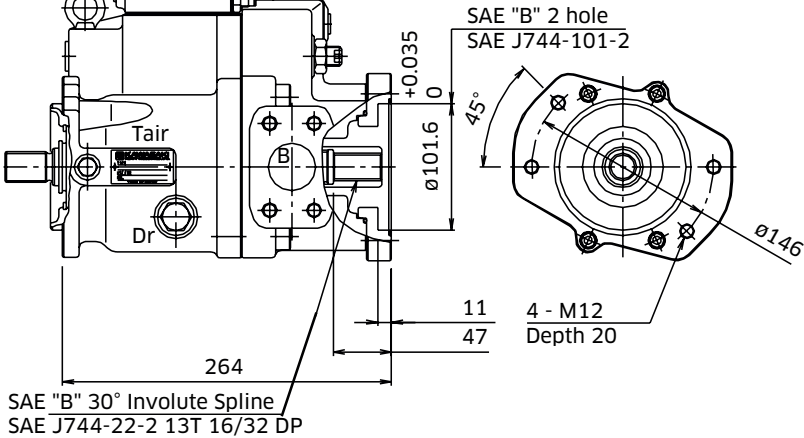
3-2 K3VL45 Installation (cont)

◆ K3VL45 Through Drive Options

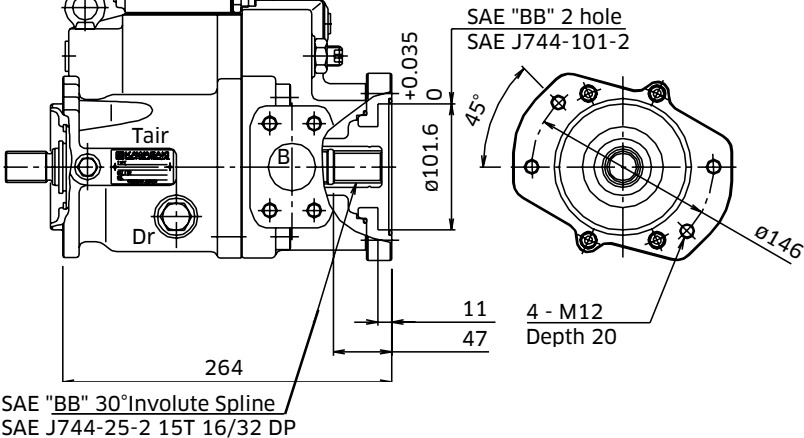
Through Drive 'A'



Through Drive 'B'

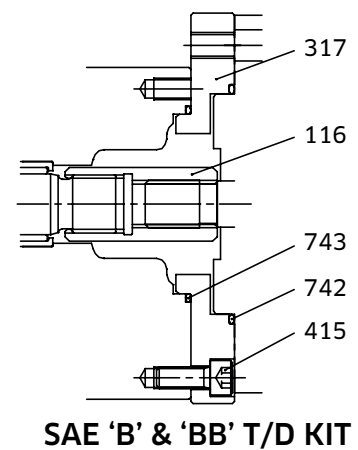
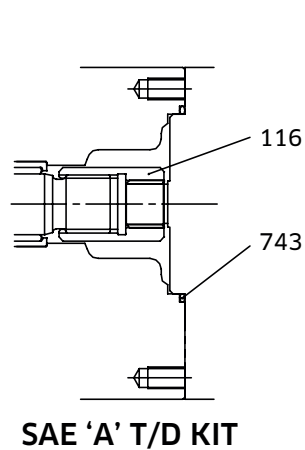
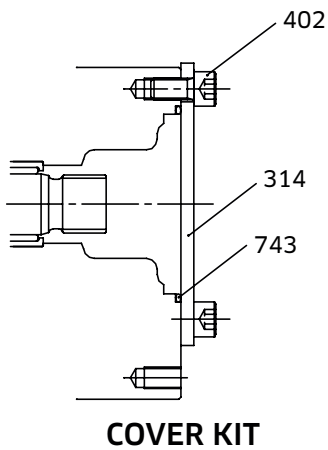


Through Drive 'BB'



3-2 K3VL45 Installation (cont)

◆ K3VL45 Adaptor Kits

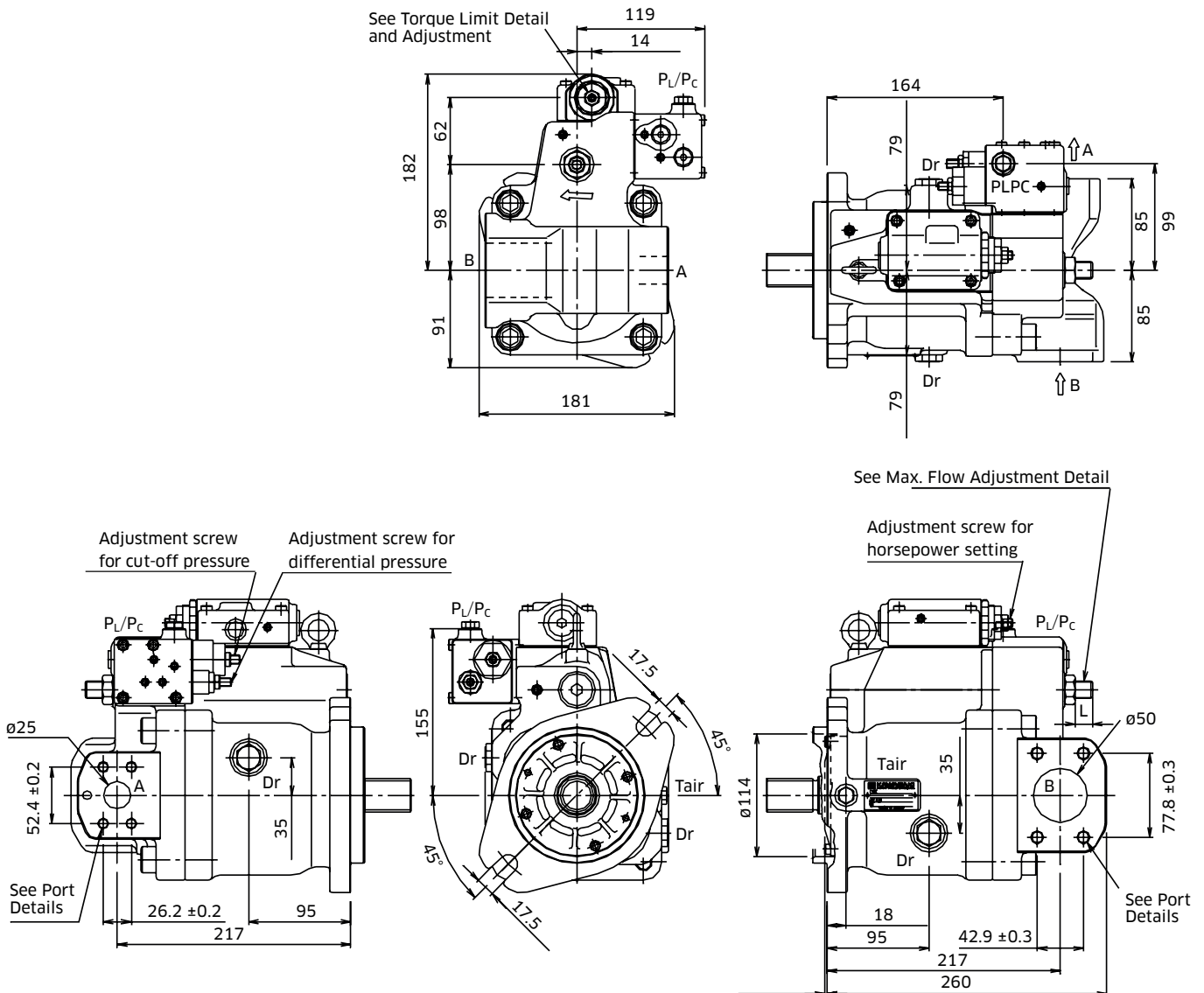


Part Name	Qty	Cover Kit	SAE 'A' T/D Kit	SAE 'B' T/D Kit	SAE 'BB' T/D Kit
T/D	-	29L8TN	29L4TA	29L4TB	29L4T2
O-Ring	1	Item 743	Item 743	Item 743	Item 743
O-Ring	1	-	-	Item 742	Item 742
Screw Hex SHC	4	-	-	Item 415	Item 415
Screw Hex SHC	2	Item 402	-	-	-
Subplate	1	-	-	Item 317	Item 317
Cover	1	Item 314	-	-	
Coupling	1	-	Item 116	Item 116	Item 116

Note: for counter clockwise rotation, the suction port 'B' and the delivery port 'A' are reversed.

3-3 K3VL80 Installation

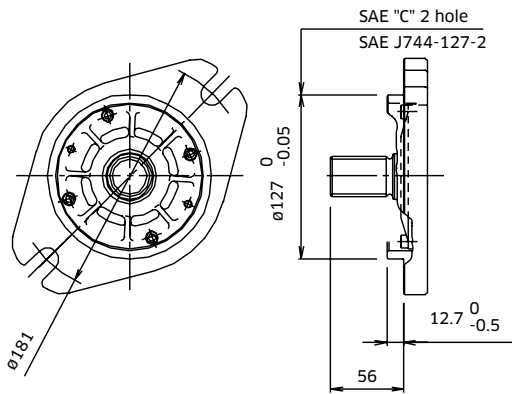
◆ K3VL80 with Cut-Off / Load Sense Control & Torque Limit Module (Clockwise Rotation)



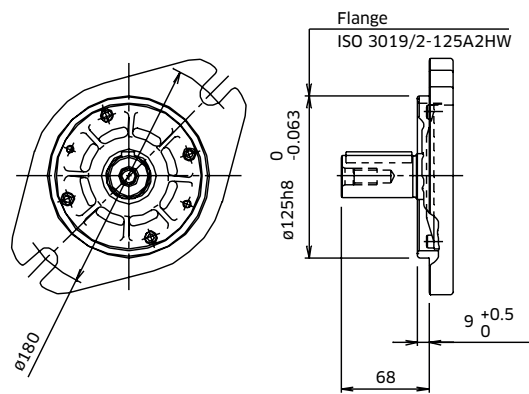
3-3 K3VL80 Installation (cont)

◆ K3VL80 Mounting Flange and Shaft Options

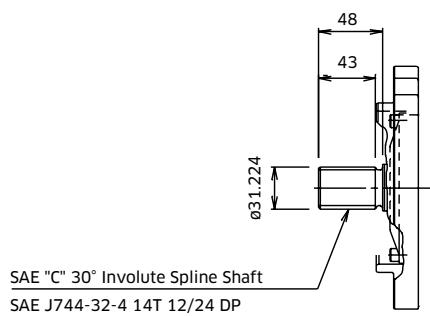
SAE Type



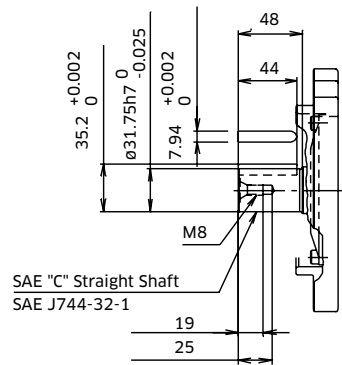
ISO Type



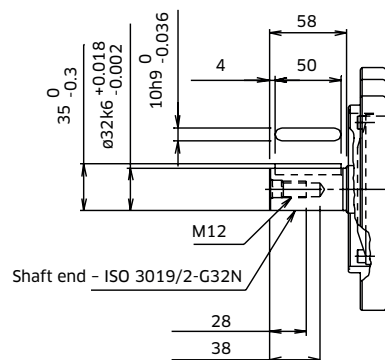
SAE 'C' Spline Shaft - Option 'S'



SAE 'C' Straight Shaft - Option 'K'

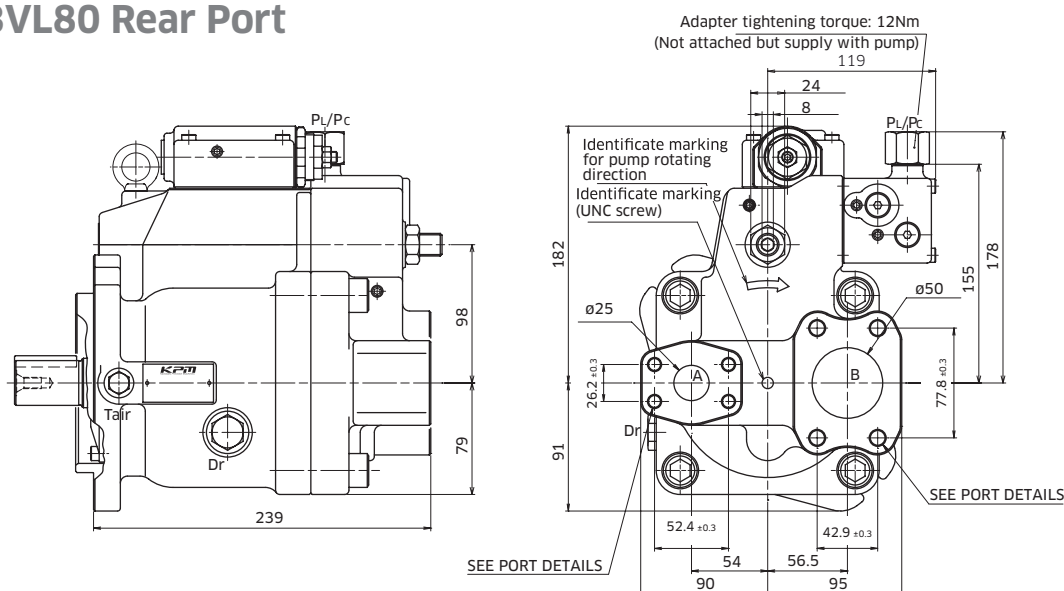


ISO Straight Shaft - Option 'M'



3-3 K3VL80 Installation (cont)

◆ K3VL80 Rear Port



◆ K3VL80 Porting Details

Main SAE Flanged Ports

Des.	Port Name	Port Size	Tightening Torque (Nm)	Flange Threads
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UNF Threaded Version ('S' in position 9 of model code)

A	Delivery Port	SAE J518C Std pressure (code 61) 1"	57	3/8-16UNC-2B x 18 mm
B	Suction Port	SAE J518C Std pressure (code 61) 2"	98	1/2-13UNC-2B x 22 mm

Metric Version ('M' in position 9 of model code)

A	Delivery Port	SAE J518C Std pressure (code 61) 1"	57	M10 x 17
B	Suction Port	SAE J518C Std pressure (code 61) 2"	98	M12 x 20

Auxillary Ports

Des.	Port Name	Port Size	Tightening Torque (Nm)
------	-----------	-----------	------------------------

SAE Version ('S', 'K', or 'T' in position 8 of model)

Dr	Drain Port (x2)	3/4-16UNF-2B-14.3 (ISO11926-1:1995)	98
P _L /P _C	Load Sensing Port Pressure Control Port	7/16-20UNF-2B-14 (ISO11926-1:1995)	12
T _{air}	Air Bleeder Port	7/16-20UNF-2B-14 (ISO11926-1:1995)	12

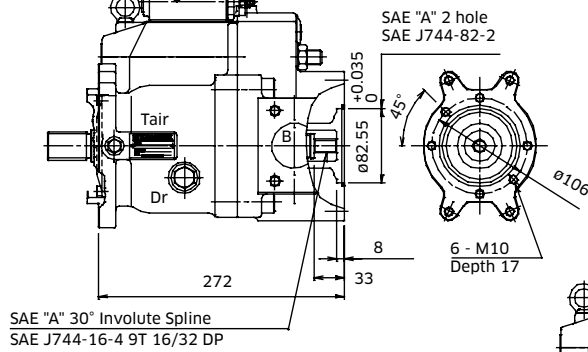
ISO Version ('M' in position 8 of model code)

Dr	Drain Port (x2)	M22 x 1.5-14.5 DIN 3852	98
P _L /P _C	Load Sensing Port Pressure Control Port	M14 x 1.5-12.5 DIN 3852	25
T _{air}	Air Bleeder Port	M14 x 1.5-12.5 DIN 3852	25

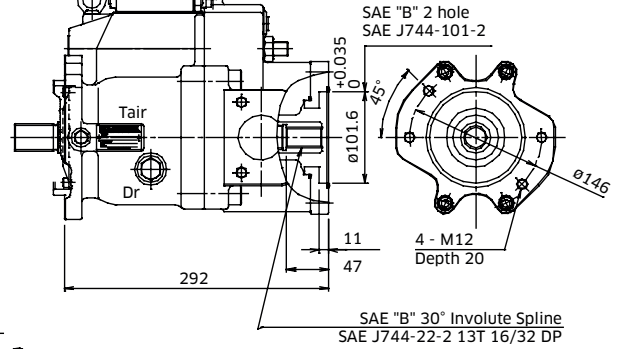
3-3 K3VL80 Installation (cont)

◆ K3VL80 Through Drive Options

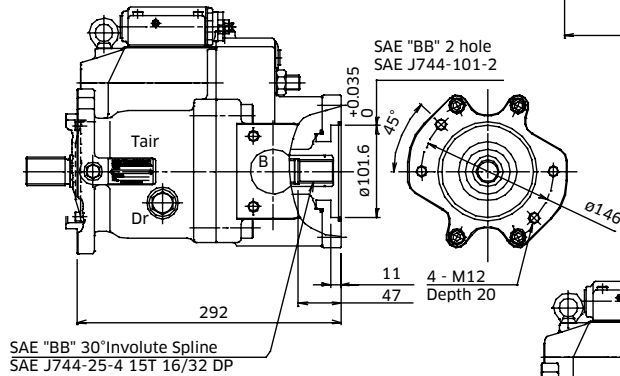
Through Drive 'A'



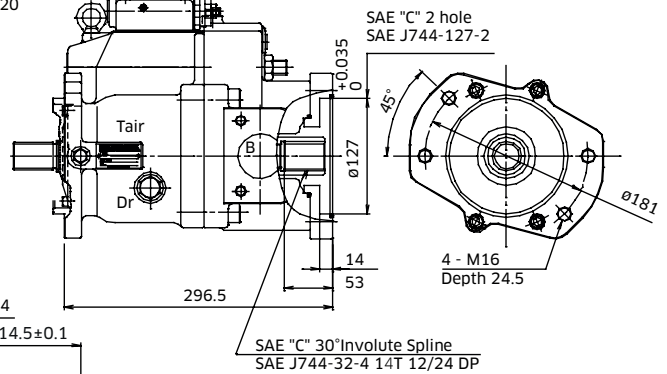
Through Drive 'B'



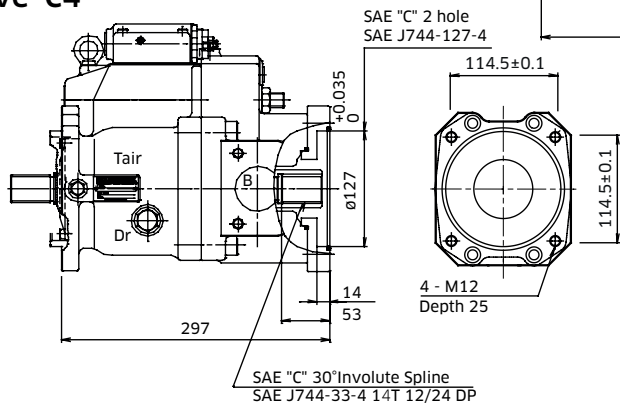
Through Drive 'BB'



Through Drive 'C'

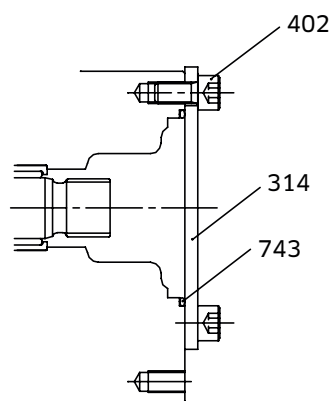


Through Drive 'C4'

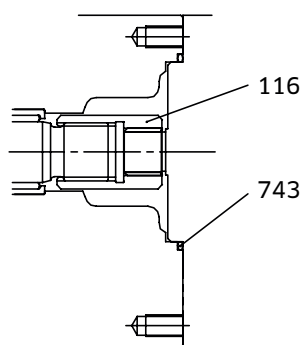


3-3 K3VL80 Installation (cont)

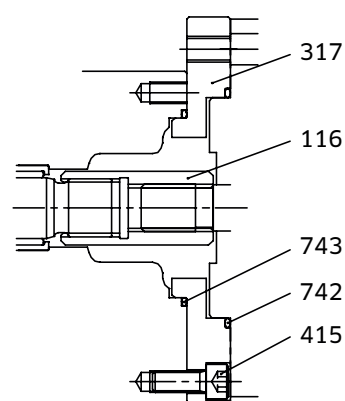
◆ K3VL80 Adaptor Kits



Cover Kit



SAE 'A' T/D Kit



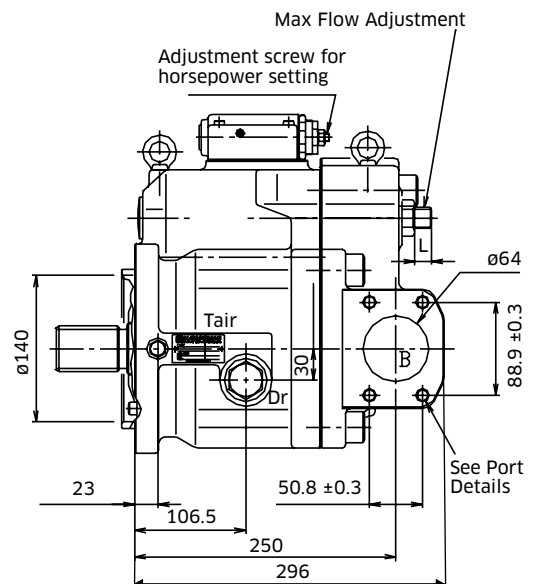
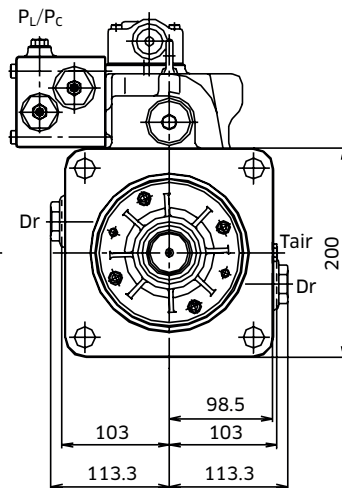
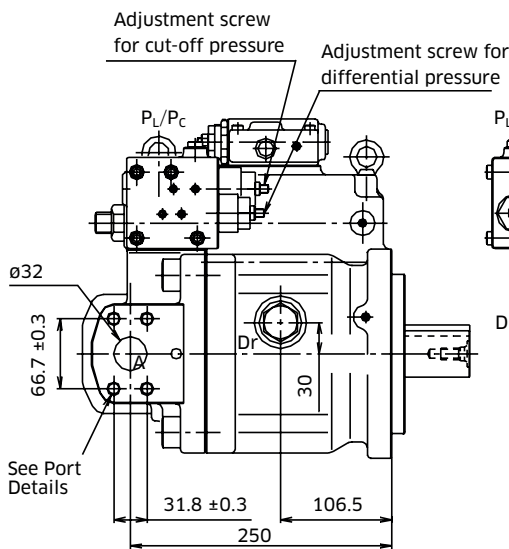
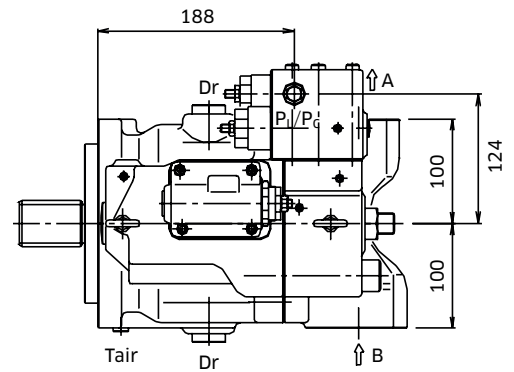
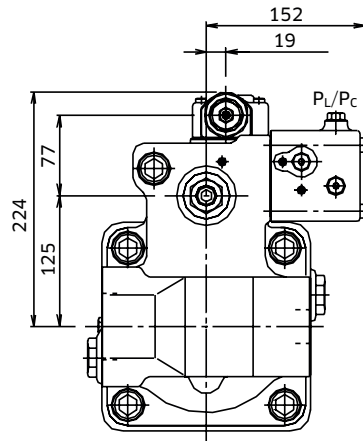
SAE 'B', 'BB', 'C' & 'C4' T/D Kit

Part Name	Qty	Cover Kit	SAE 'A' T/D Kit	SAE 'B' T/D Kit
T/D	-	29L8TN	29L8TA	29L8TB
O-Ring	1	Item 743	Item 743	Item 743
O-Ring	1	-	-	Item 742
Screw Hex SHC	4	-	-	Item 415
Screw Hex SHC	2	Item 402	-	-
Subplate	1	-	-	Item 317
Cover	1	Item 314	-	-
Coupling	1	-	Item 116	Item 116

Part Name	Qty	SAE 'BB' T/D Kit	SAE 'C' T/D Kit	SAE 'C4' T/D Kit
T/D	-	29L8T2	29L8TC	29L8TC4
O-Ring	1	Item 743	Item 743	Item 743
O-Ring	1	Item 742	Item 742	Item 742
Screw Hex SHC	4	Item 415	Item 415	Item 415
Screw Hex SHC	2	-	-	-
Subplate	1	Item 317	Item 317	Item 317
Cover	1	-	-	-
Coupling	1	Item 116	Item 116	Item 116

3-4 K3VL112/140 Installation

◆ K3VL112/140 with Cut-Off / Load Sense Control & Torque Limit Module (Clockwise Rotation)

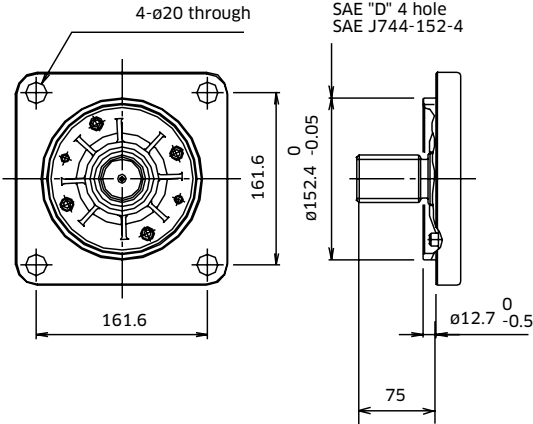


Note: for counter clockwise rotation, the suction port 'B' and the delivery port 'A' are reversed.

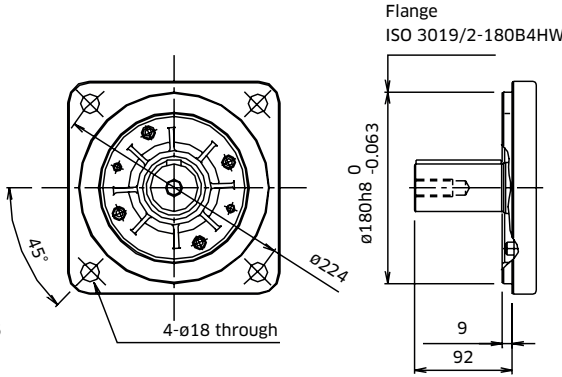
3-4 K3VL112/140 Installation (cont)

◆ K3VL112/140 (SAE D 4 BOLT) Mounting Flange & Shaft Options

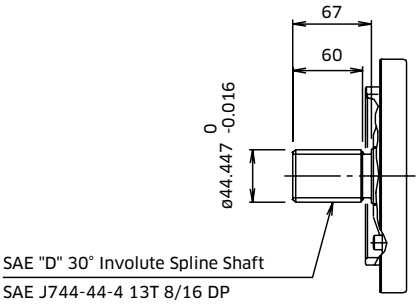
SAE 'D' Type



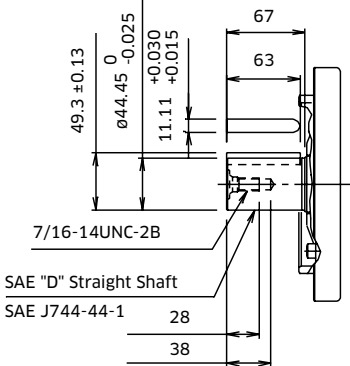
ISO Type



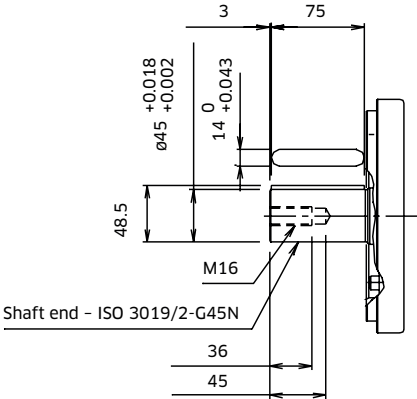
SAE 'D' Spline Shaft - Option 'S'



SAE 'D' Straight Shaft - Option 'K'

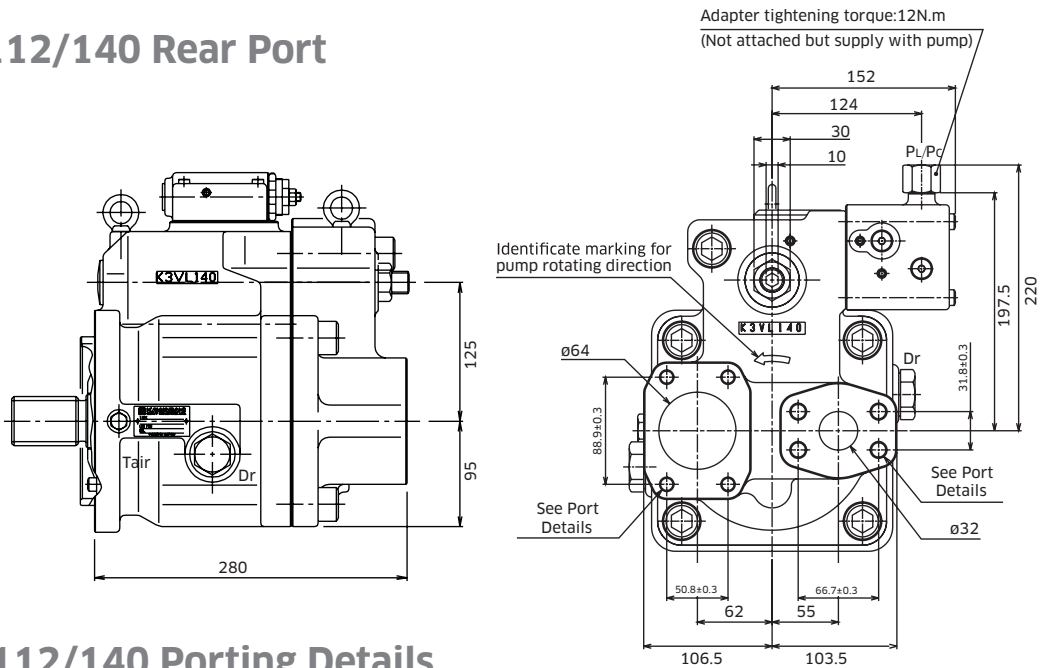


ISO Straight Shaft - Option 'M'



3-4 K3VL112/140 Installation (cont)

◆ K3VL112/140 Rear Port



◆ K3VL112/140 Porting Details

Main SAE Flanged Ports

Des.	Port Name	Port Size	Tightening Torque (Nm)	Flange Threads
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UNF Threaded Version ('S' in position 9 of model code)

A	Delivery Port	SAE J518C High pressure (code 62) 1 ¼"	157	½-13UNC-2B x 22 mm
B	Suction Port	SAE J518C Std pressure (code 61) 2 ½"	98	½-13UNC-2B x 22 mm

Metric Version ('M' in position 9 of model code)

A	Delivery Port	SAE J518C high pressure (code 62) 1 ¼"	157	M14 x 19 *
B	Suction Port	SAE J518C Std pressure (code 61) 2 ½"	98	M12 x 17

* Note: ISO 6162 quotes M12

Auxillary Ports

Des.	Port Name	Port Size	Tightening Torque (Nm)
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SAE Version ('S', 'K', 'C', 'R', 'U', 'X' or 'T' in position 8 of model)

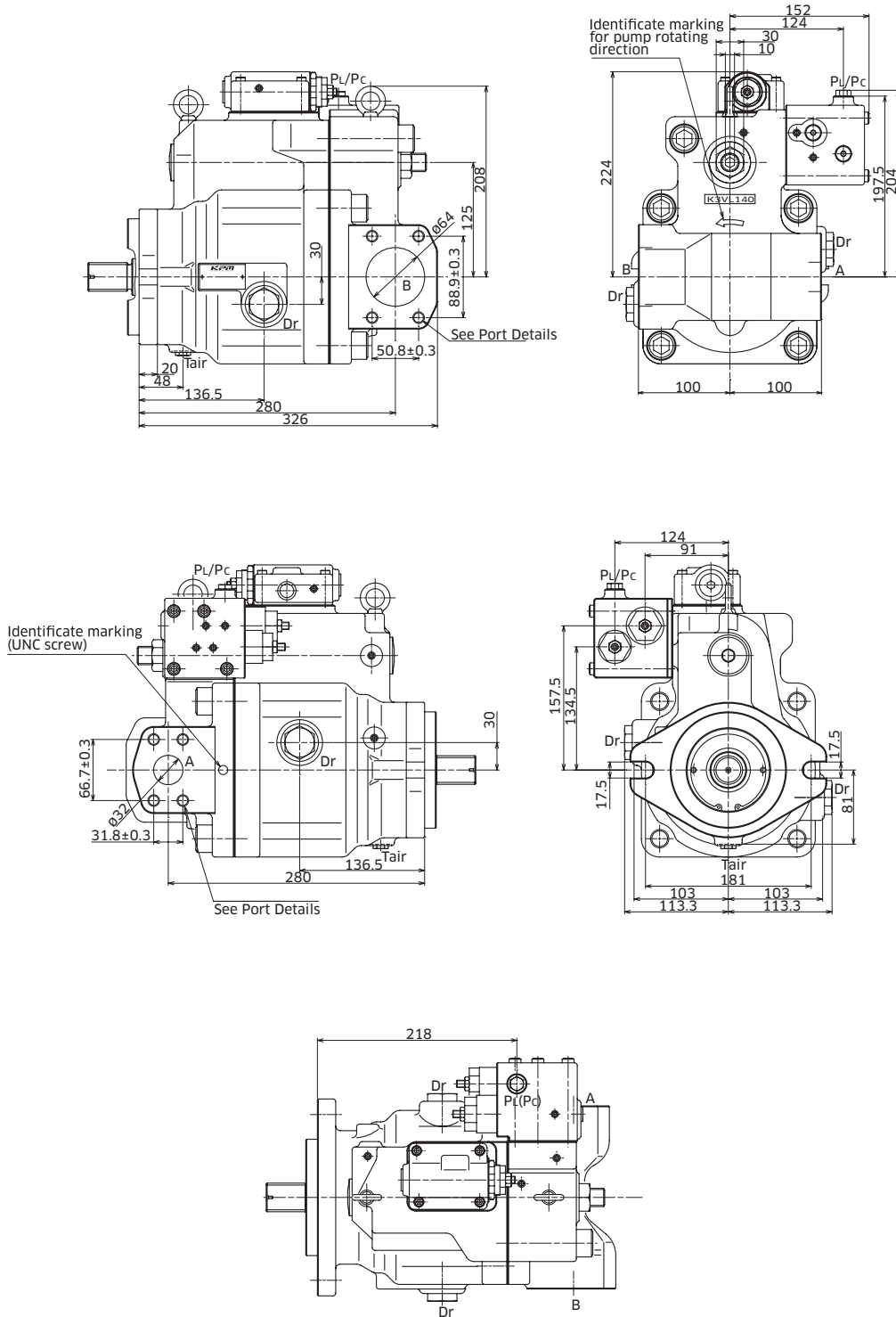
Dr	Drain Port (x2)	1 ¼-12UN-2B-19 (ISO11926-1:1995)	170
P _L /P _C	Load Sensing Port Pressure Control Port	¾-20UNF-2B-14 (ISO11926-1:1995)	12
T _{air} *	Air Bleeder Port	¾-20UNF-2B-14 (ISO11926-1:1995)	12

ISO Version ('M' in position 8 of model code)

Dr	Drain Port (x2)	M27 x 2-16.5 DIN 3852	167
P _L /P _C	Load Sensing Port Pressure Control Port	M14 x 1.5-12.5 DIN 3852	25
T _{air}	Air Bleeder Port	M14 x 1.5-12.5 DIN 3852	25

3-4 K3VL112/140 Installation (cont)

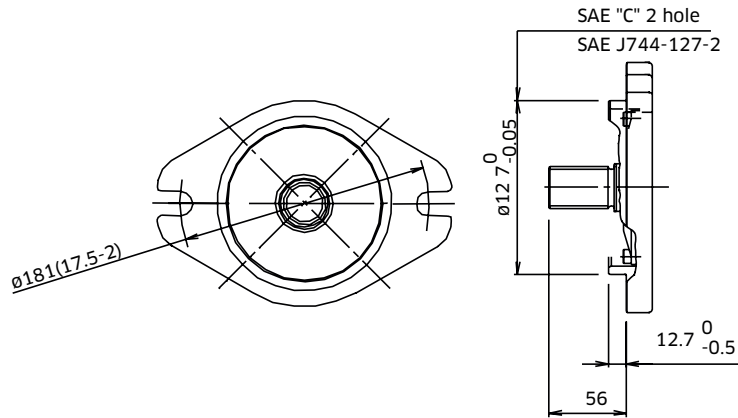
◆ K3VL112/140 (2 Bolt) Installation



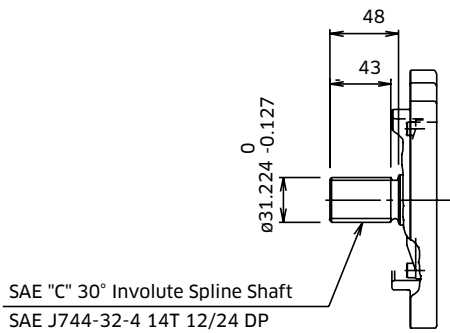
3-4 K3VL112/140 Installation (cont)

◆ K3VL112/140 Mounting Flange (2 Bolt) and Shaft Options

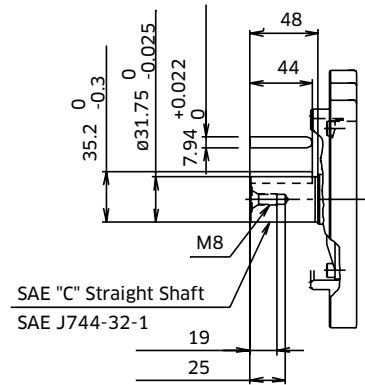
SAE 'C' Type



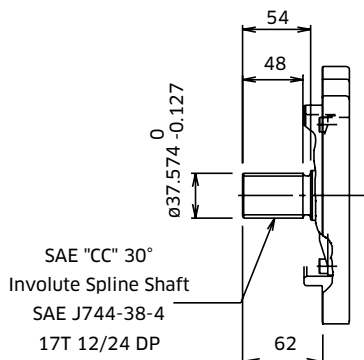
SAE 'C' Spline Shaft - Option 'C' & 'R'



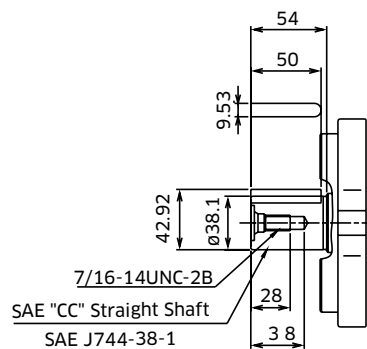
SAE 'C' Straight Shaft - Option 'X'



SAE 'CC' Spline Shaft - Option 'W' & 'T'



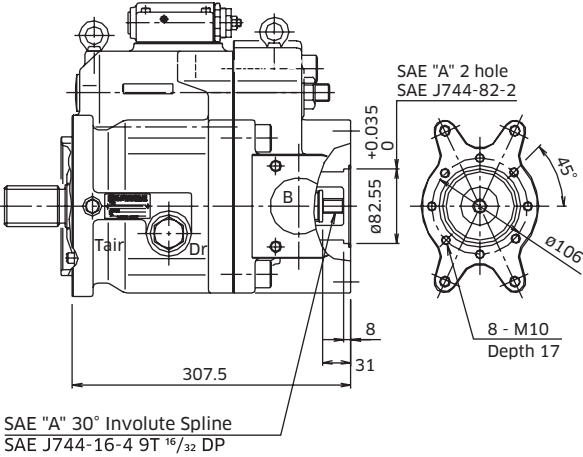
SAE 'CC' Straight Shaft - Option 'Y'



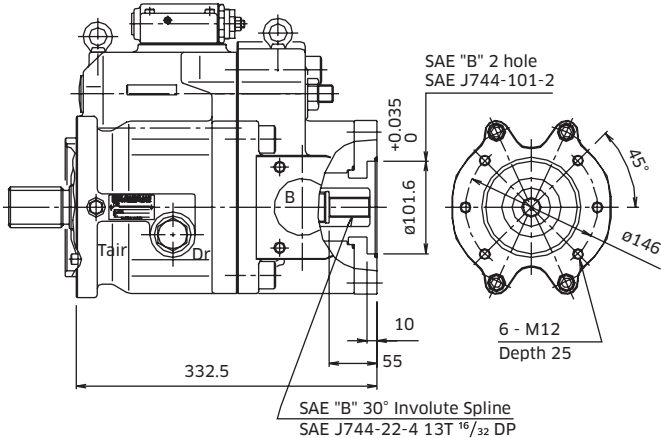
3-4 K3VL112/140 Installation (cont)

◆ K3VL112/140 Through Drive Options

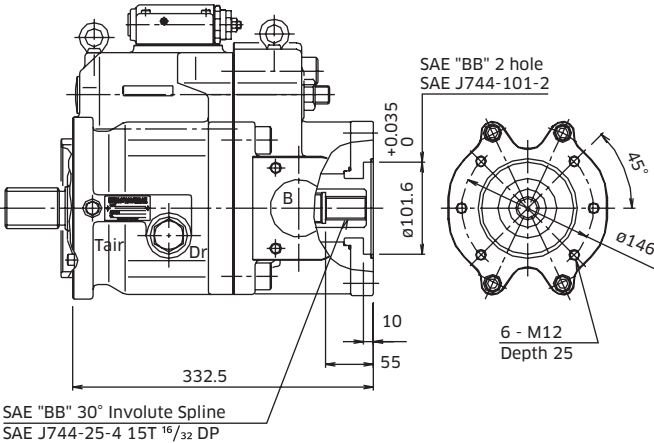
Through Drive 'A'



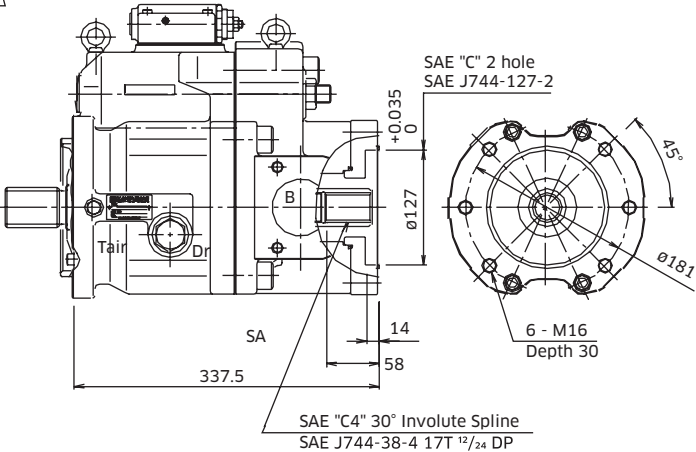
Through Drive 'B'



Through Drive 'BB'



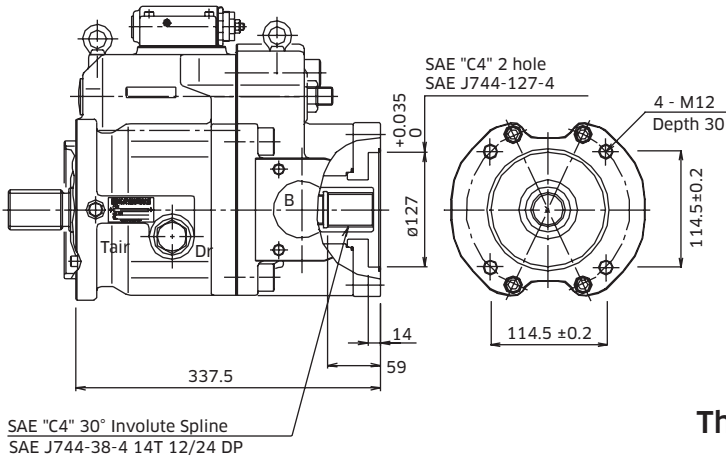
Through Drive 'C'



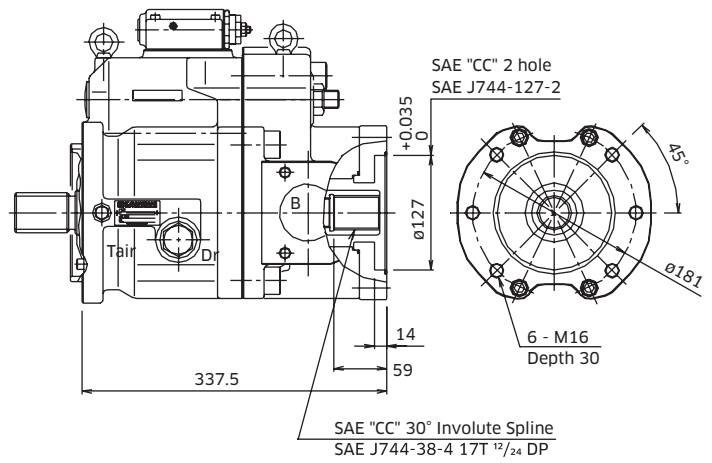
3-4 K3VL112/140 Installation (cont)

◆ K3VL112/140 Through Drive Options

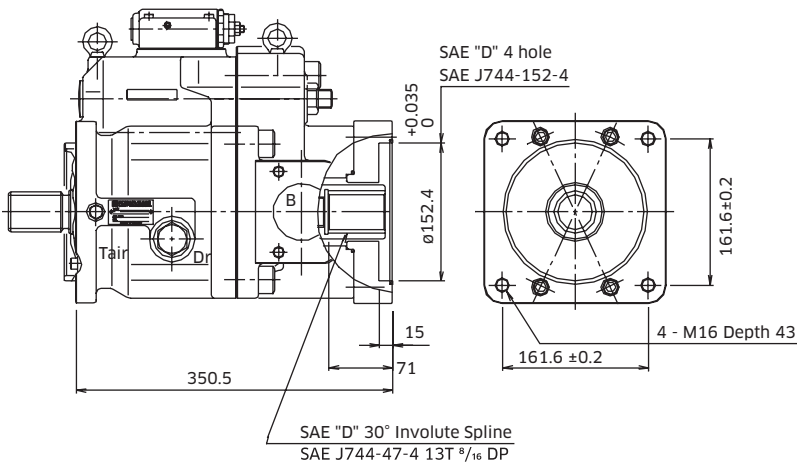
Through Drive 'C4'



Through Drive 'CC'

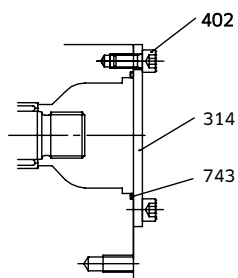


Through Drive 'D'



3-4 K3VL112/140 Installation (cont)

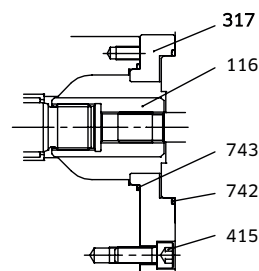
◆ K3VL112/140 Adaptor Kits



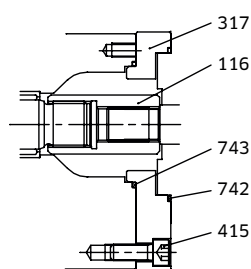
COVER KIT



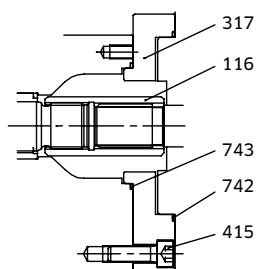
SAE 'A' T/D KIT



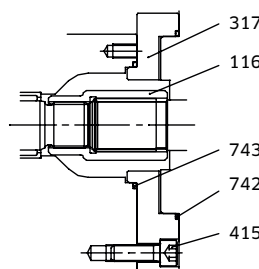
SAE 'B' T/D KIT



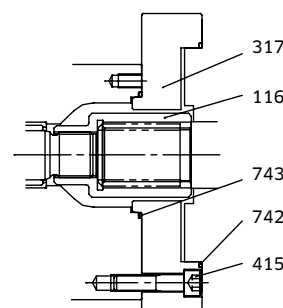
SAE 'BB' T/D KIT



SAE 'C' & 'C4' T/D KIT



SAE 'CC' T/D KIT



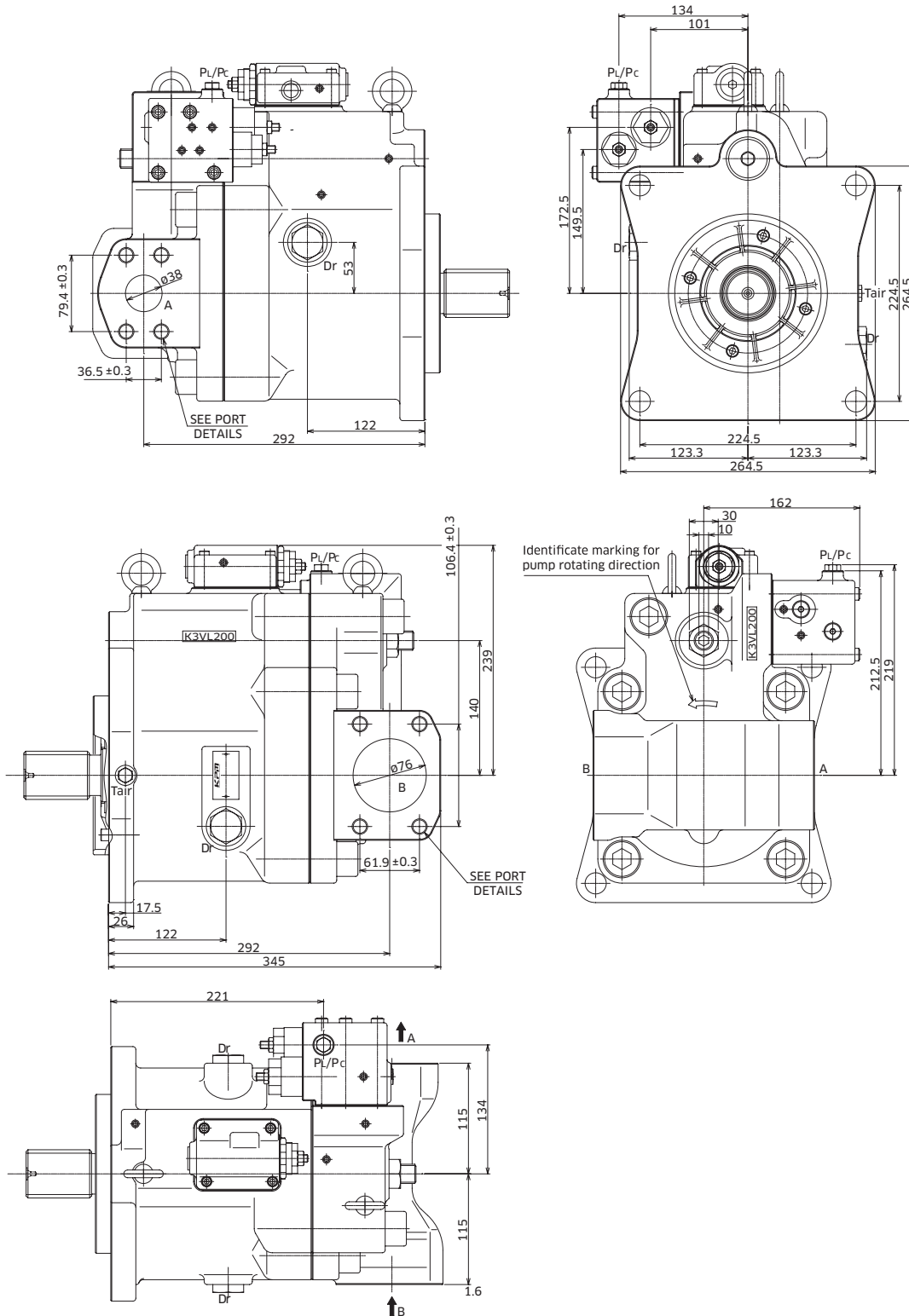
SAE 'D' T/D KIT

Part Name	Qty	Cover Kit	SAE 'A' T/D Kit	SAE 'B' T/D Kit	SAE 'BB' T/D Kit
T/D	-	29L8TN	29LHTA	29LHTB	29LHT2
O-Ring	1	Item 743	Item 743	Item 743	Item 743
O-Ring	1	-	-	Item 742	Item 742
Screw Hex SHC	4	-	-	Item 415	Item 415
Screw Hex SHC	2	Item 402	-	-	-
Subplate	1	-	-	Item 317	Item 317
Cover	1	Item 314	-	-	-
Coupling	1	-	Item 116	Item 116	Item 116

Part Name	Qty	SAE 'C' T/D Kit	SAE 'C4' T/D Kit	SAE 'CC' T/D Kit	SAE 'D' T/D Kit
T/D	-	29LHTC	29LHTC4	29LHT3	29LHTD
O-Ring	1	Item 743	Item 743	Item 743	Item 743
O-Ring	1	Item 742	Item 742	Item 742	Item 742
Screw Hex SHC	4	Item 415	Item 415	Item 415	Item 415
Screw Hex SHC	2	-	-	-	-
Subplate	1	Item 317	Item 317	Item 317	Item 317
Cover	1	-	-	-	-
Coupling	1	Item 116	Item 116	Item 116	Item 116

3-5 K3VL200 Installation

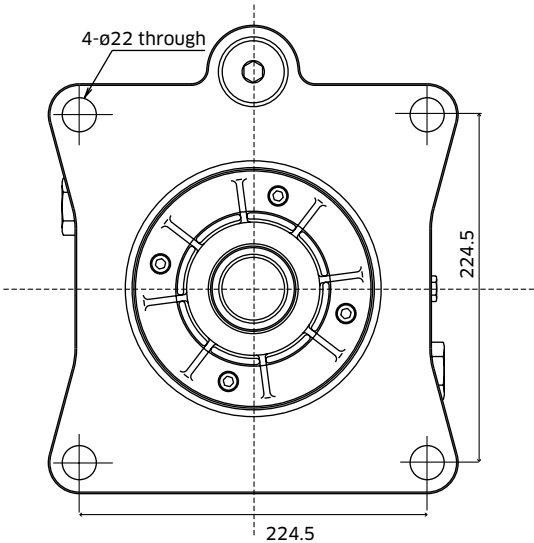
◆ K3VL200 with Cut-Off / Load Sense Control & Torque Limit Module (Clockwise Rotation)



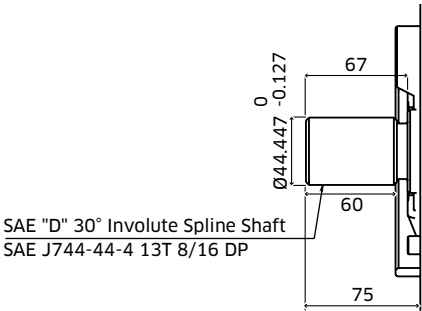
3-5 K3VL200 Installation (cont)

◆ K3VL200 Mounting Flange and Shaft Options

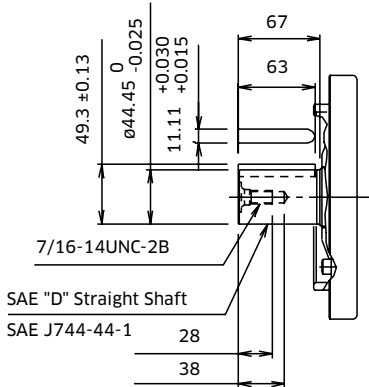
SAE Type



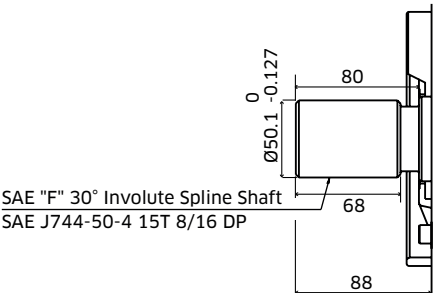
SAE 'D' Spline Shaft - Option 'S'



SAE 'D' Straight Shaft - Option 'K'



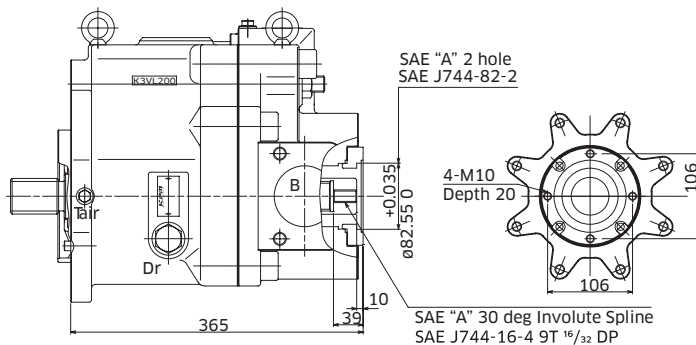
SAE 'F' Spline Shaft - Option 'F'



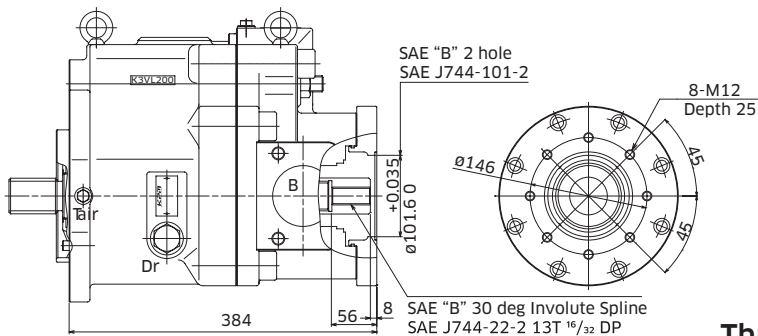
3-5 K3VL200 Installation (cont)

◆ K3VL200 Through Drive Options

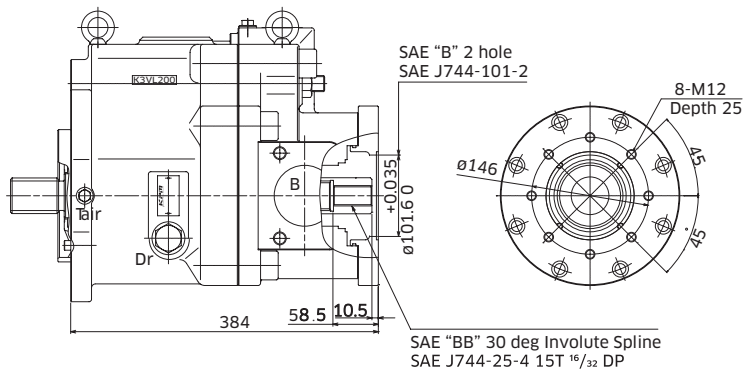
Through Drive 'A'



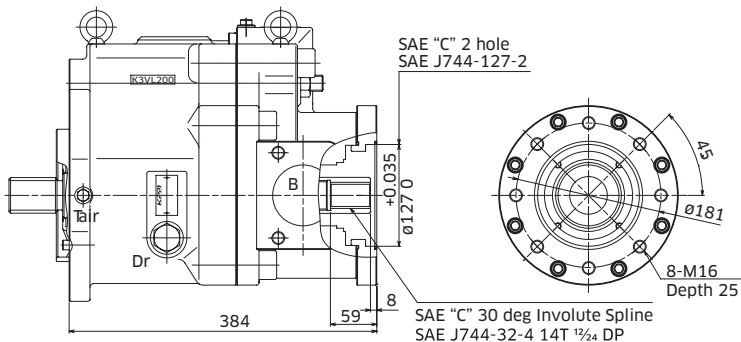
Through Drive 'B'



Through Drive 'BB'



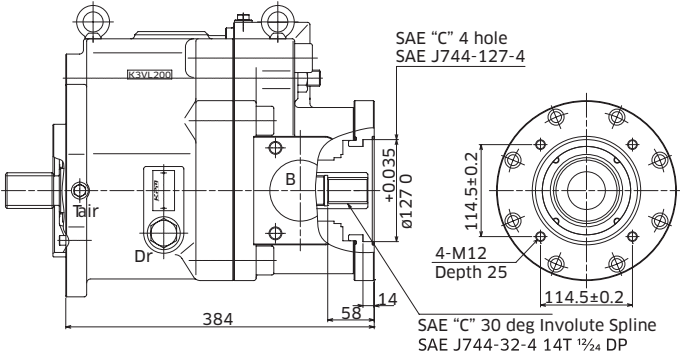
Through Drive 'C'



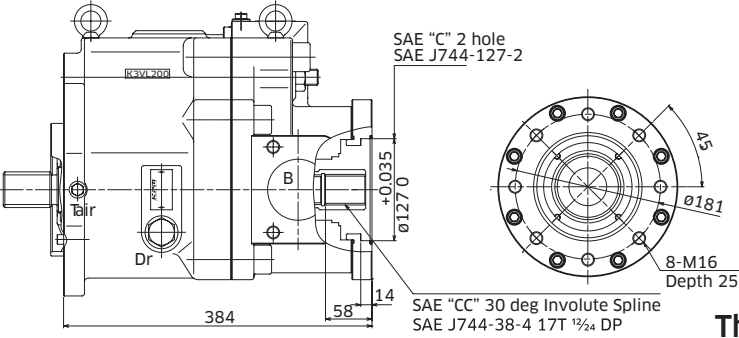
3-5 K3VL200 Installation (cont)

◆ K3VL200 Through Drive Options

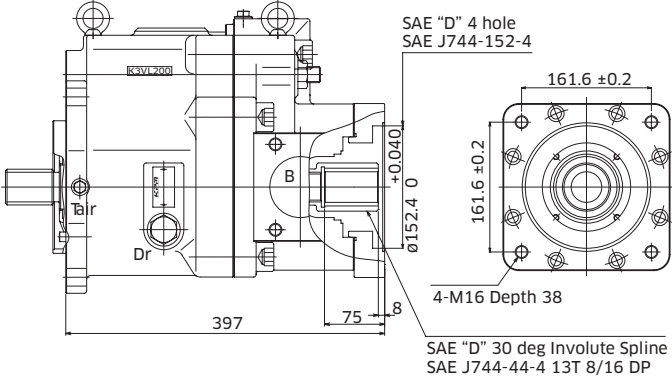
Through Drive 'C4'



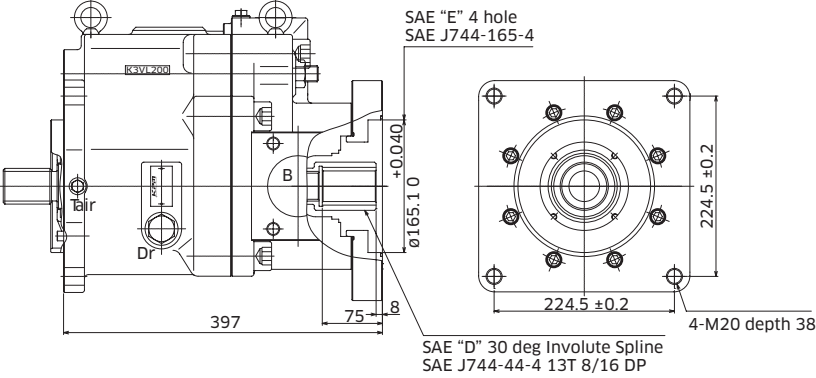
Through Drive 'CC'



Through Drive 'D'



Through Drive 'E'



3-5 K3VL200 Installation (cont)

Main SAE Flanged Ports

Des.	Port Name	Port Size	Tightening Torque (Nm)	Flange Threads
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UNC Threaded Version ('S' in position 9 of model code)

A	Delivery Port	SAE J518C High pressure (code 62) 1½"	235	5/8"-11UNC-2B x 25mm
B	Suction Port	SAE J518C Std pressure (code 61) 3"	235	5/8"-11UNC-2B x 25mm
B	K3VL200H Suction Port	SAE J518C Std pressure (code 61) 3 ½"	235	5/8"-11UNC-2B x 25mm

Metric Version ('M' in position 9 of model code)

A	Delivery Port	SAE J518C High pressure (code 62) 1½"	235	M16 x 24
B	Suction Port	SAE J518C Std pressure (code 61) 3"	235	M16 x 24
B	K3VL200H Suction Port	SAE J518C Std pressure (code 61) 3 ½"	235	M16 x 26

Auxillary Ports

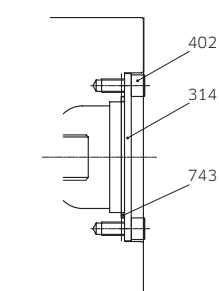
Des.	Port Name	Port Size	Tightening Torque (Nm)
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SAE Version ('S', 'K' or 'F' in position 8 of model)

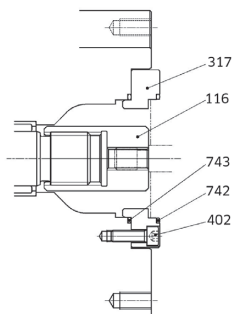
Dr	Drain Port (x2)	1 1/8"-12UN-2B-19 (ISO11926-1:1995)	167
P _L /P _C	Load Sensing Port Pressure Control Port	7/16"-20UNF-2B-14 (ISO11926-1:1995)	12
T _{air}	Air Bleeder Port	7/16"-20UNF-2B-14 (ISO11926-1:1995)	12

3-5 K3VL200 Installation (cont)

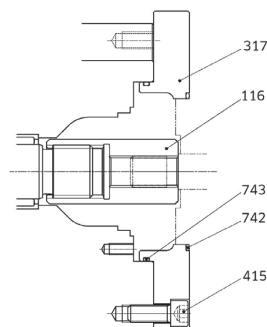
◆ K3VL200 Through Drive Kits



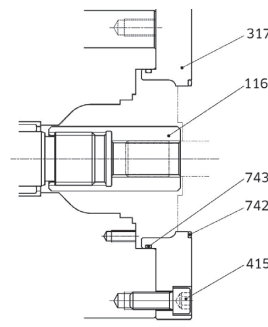
COVER Kit



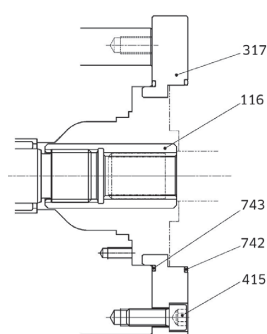
SAE "A" T/D Kit



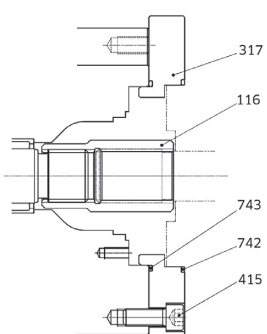
SAE "B" T/D Kit



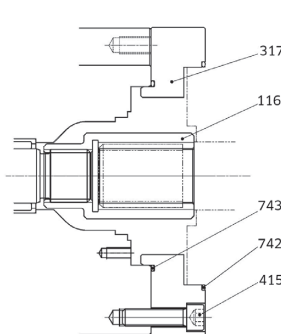
SAE "BB" T/D Kit



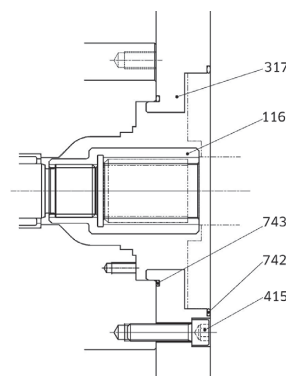
SAE "C" & "C4" T/D Kit



SAE "CC" T/D Kit



SAE "D" T/D Kit



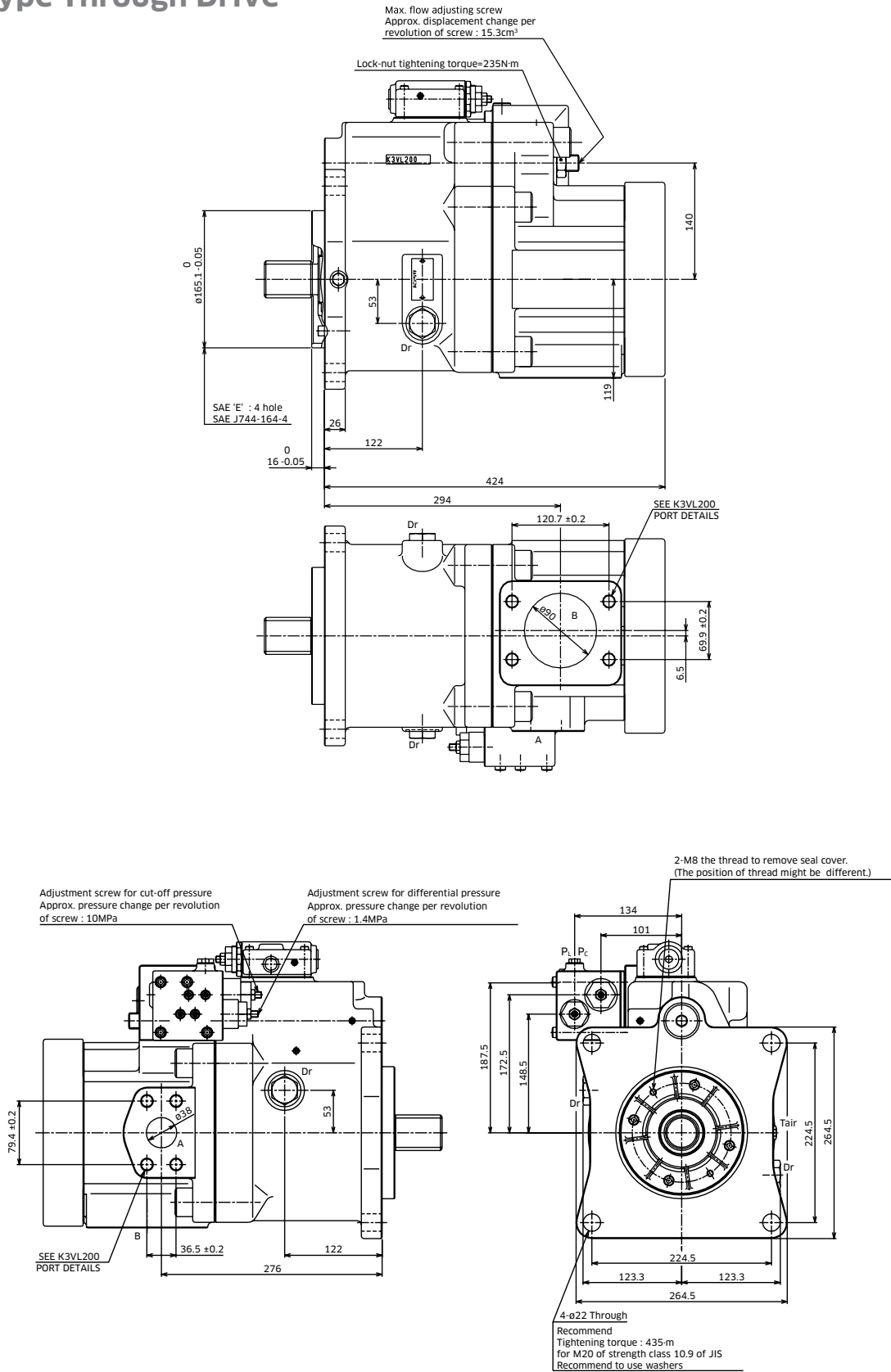
SAE "E" T/D Kit

Part Name	Qty	SAE 'A'	SAE 'B'	SAE 'BB'	SAE 'C'
T/D Kit	-	29LKTA	29LKTB	29LKT2	29LKTC
Coupling K3VL200	1	Item 116	Item 116	Item 116	Item 116
Sub Plate K3VL200	1	Item 317	Item 317	Item 317	Item 317
SHCS	8	Item 402	Item 415	Item 415	Item 415
O-Ring	1	Item 743	Item 743	Item 743	Item 743
O-Ring	1	Item 742	Item 742	Item 742	Item 742

Part Name	Qty	SAE 'C4'	SAE 'CC'	SAE 'D'	SAE 'E'
T/D Kit	-	29LKTC4	29LKT3	29LKTD	29LKTE
Coupling K3VL200	1	Item 116	Item 116	Item 116	Item 116
Sub Plate K3VL200	1	Item 317	Item 317	Item 317	Item 317
SHCS	8	Item 415	Item 415	Item 415	Item 415
O-Ring	1	Item 743	Item 743	Item 743	Item 743
O-Ring	1	Item 742	Item 742	Item 742	Item 742

3-6 K3VL200H Installation

◆ N Type Through Drive

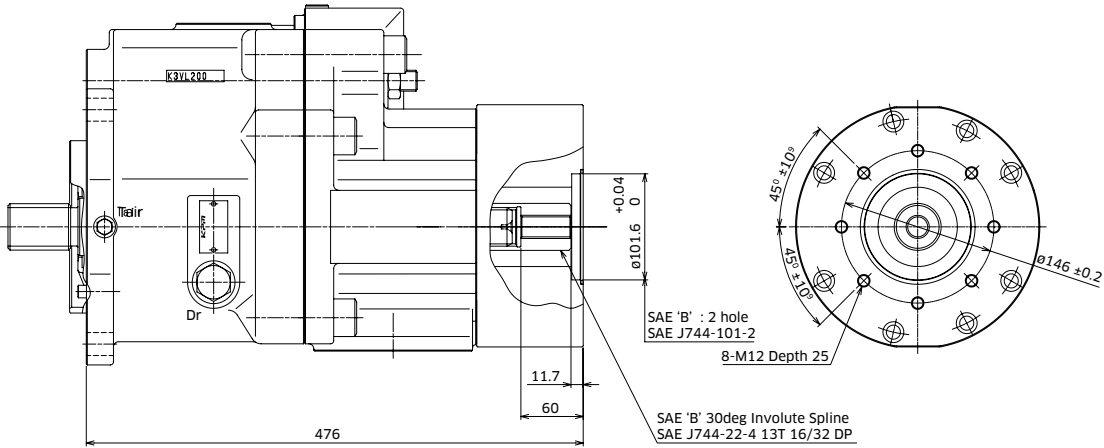


3-6 K3VL200H Installation (cont)

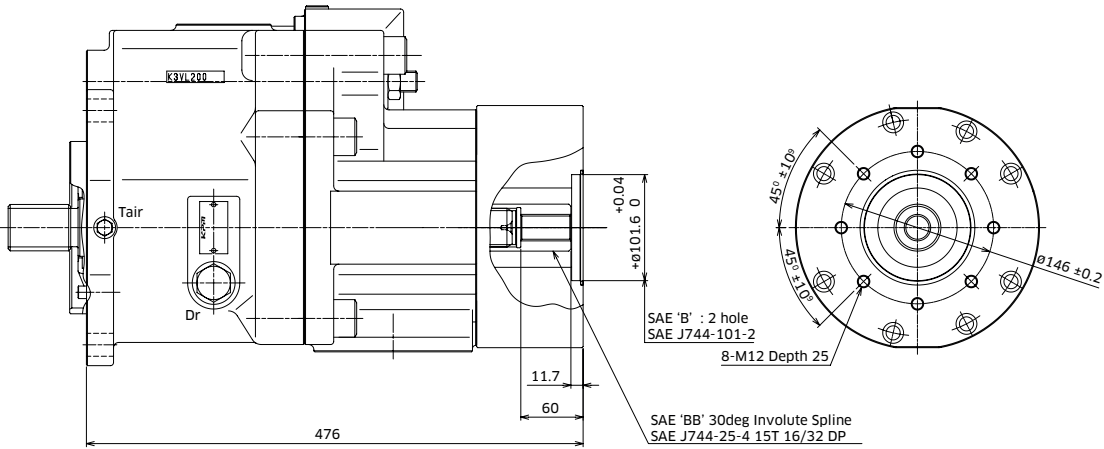
SAE 'A' Throughdrive

Please contact KPM UK for dimensions.

SAE 'B' Throughdrive



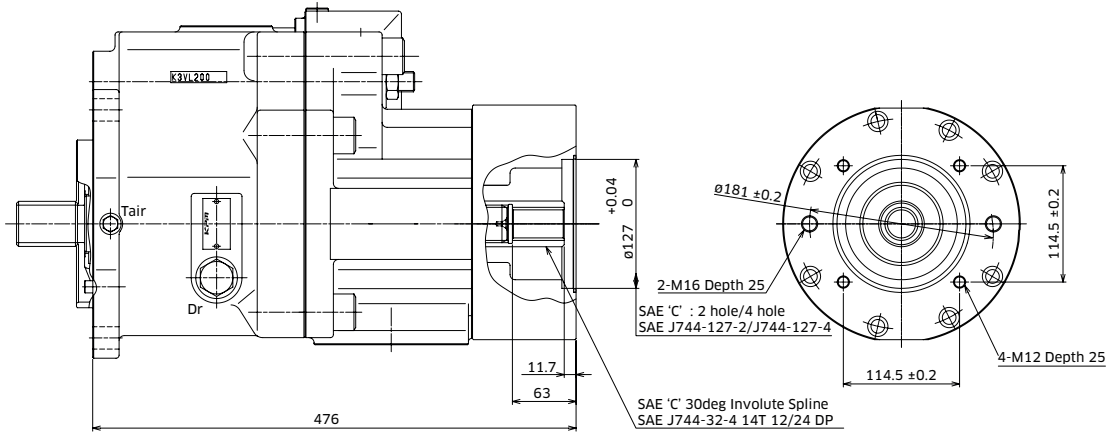
SAE 'B-B' Throughdrive



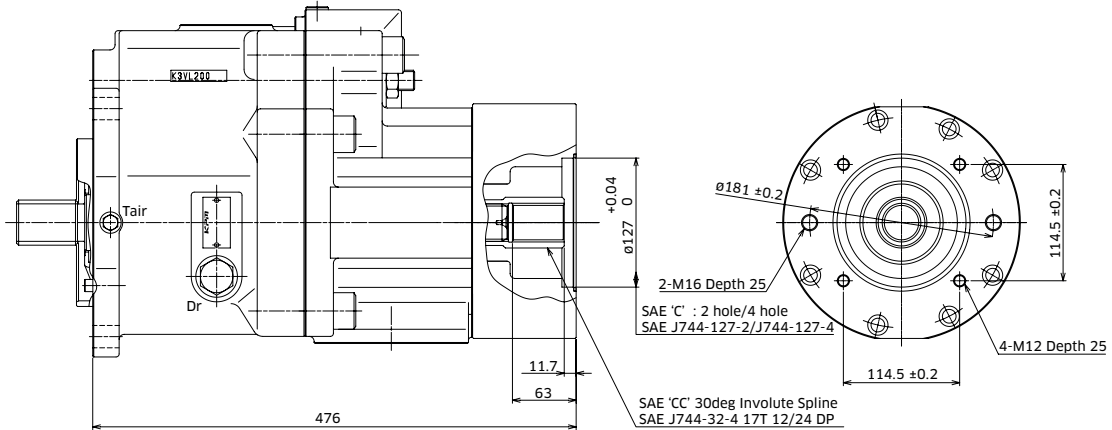
Note: For K3VL200H shaft options please refer to page 62.

3-6 K3VL200H Installation (cont)

SAE 'C' Throughdrive



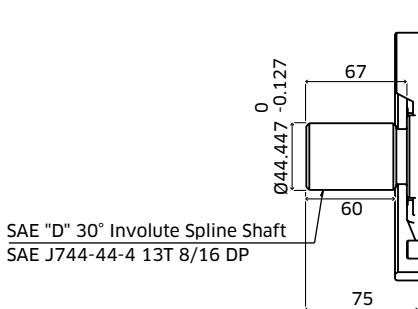
SAE 'C-C' Throughdrive



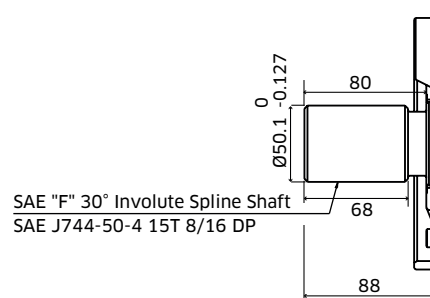
SAE 'C4' Throughdrive - Please contact KPM UK for dimensions.

◆ Shaft Options

SAE 'D' Spline Shaft - Option 'S'

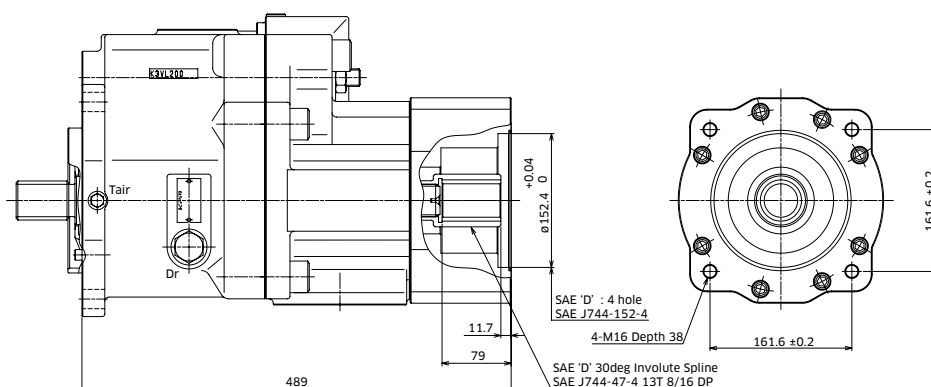


SAE 'F' Spline Shaft - Option 'F'

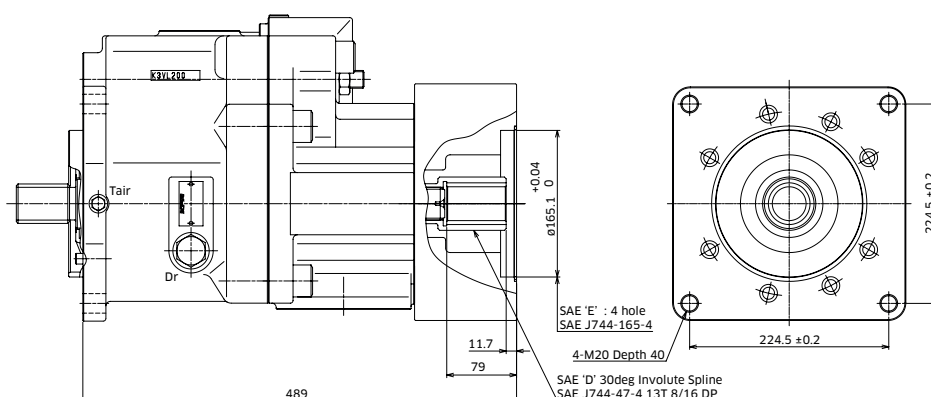


3-6 K3VL200H Installation (cont)

SAE 'D' Throughdrive



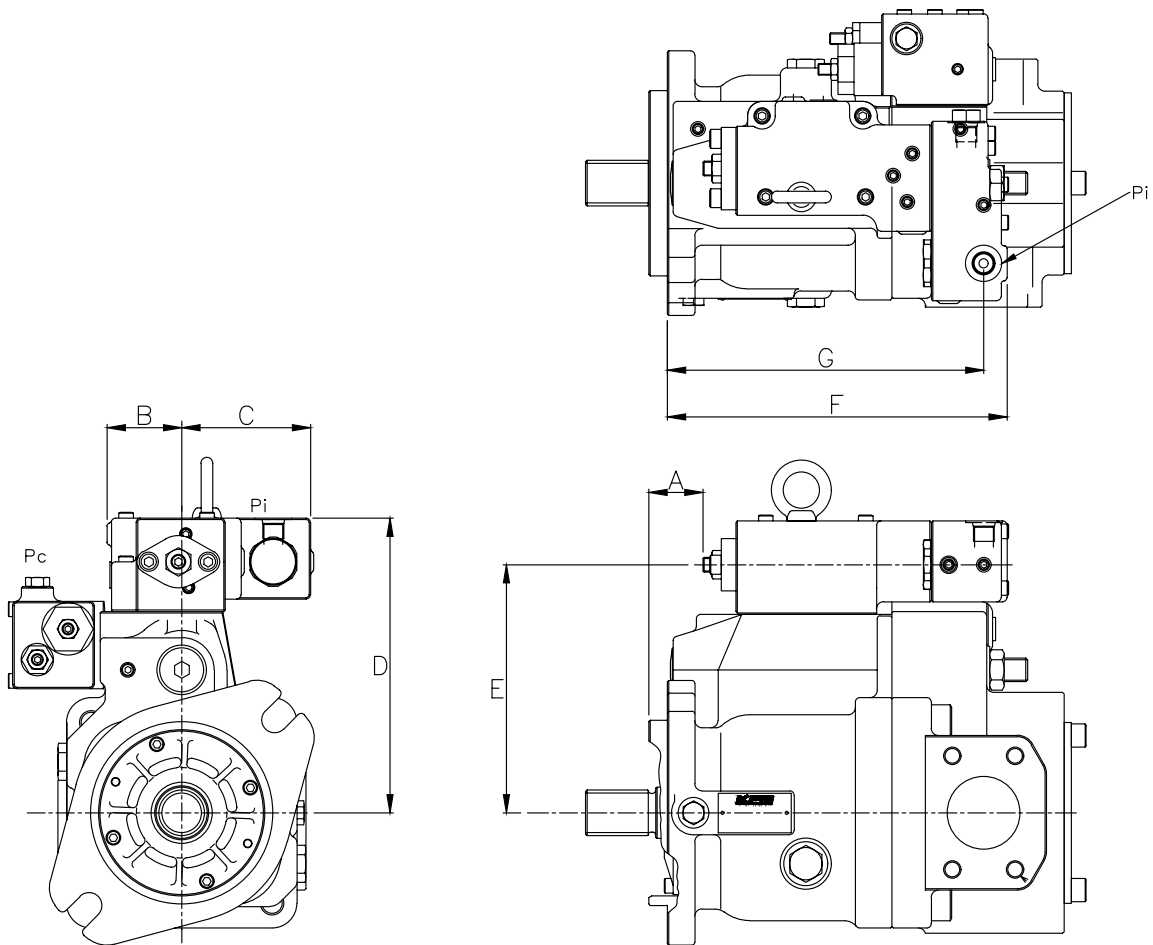
SAE 'E' Throughdrive



Part Name	Qty	SAE 'A'	SAE 'B'	SAE 'BB'	SAE 'C'
Coupling K3VL200	1	Item 116	Item 116	Item 116	Item 116
Sub Plate K3VL200	1	Item 317	Item 317	Item 317	Item 317
SHCS	8	Item 407	Item 407	Item 407	Item 407
O-Ring	1	Item 743	Item 743	Item 743	Item 743
O-Ring	1	Item 742	Item 742	Item 742	Item 742

Part Name	Qty	SAE 'C4'	SAE 'CC'	SAE 'D'	SAE 'E'
Coupling K3VL200	1	Item 116	Item 116	Item 116	Item 116
Sub Plate K3VL200	1	Item 317	Item 317	Item 317	Item 317
SHCS	8	Item 407	Item 407	Item 407	Item 407
O-Ring	1	Item 743	Item 743	Item 743	Item 743
O-Ring	1	Item 742	Item 742	Item 742	Item 742

3-7 Hydraulic Displacement Control Installation (Type Q0)



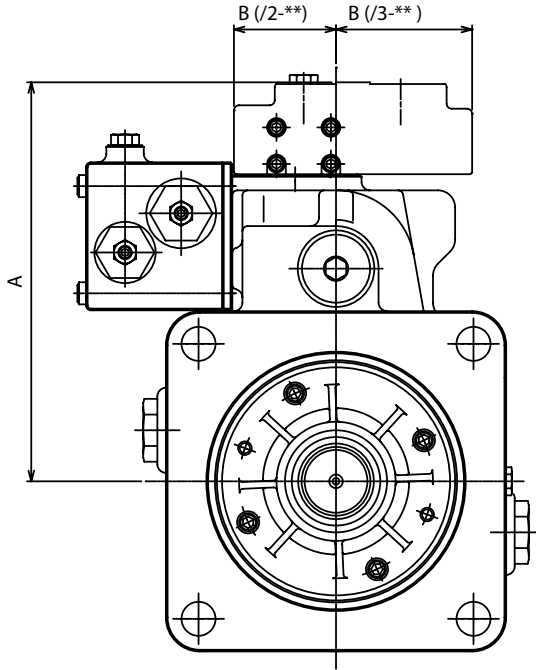
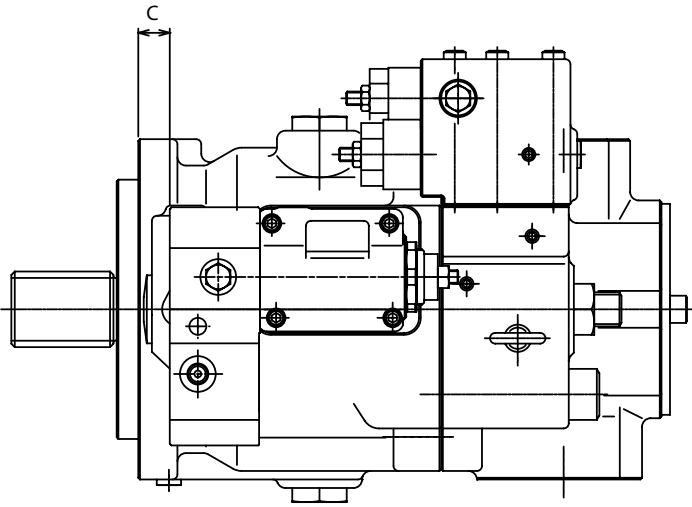
Installation Dimensions (mm)

Pump Size	A	B	C	D	E	F	G
K3VL45	21	52	90	187	157	226	210
K3VL80	25	59	83	202	172	233	217
K3VL112/140	38	64	78	244	214	247	231
K3VL200(H)	57	61	80	258	229	257	249

3-8 Power Shift Control Installation

/2-** Hydraulic Power Shift

Pump Size	A	B	C
K3VL80	182	59	5
K3VL112/140	224	59	4B 33.7
			2B 63.7
K3VL200(H)	239	59	51.5





1 **Technical Documentation Receipt and Storage**

2 **ATEX & UKCA EPS REGULATIONS**

3 File Number: **EXVF-000003**

4 Equipment: **K3VL Product Range**

5 Manufacturer: **Kawasaki Precision Machinery (U.K) Ltd**

6 Address: **Ernesettle Lane, , Ernesettle, Plymouth, Devon, PL5 2SA**

7 The Referenced Dossier has been received and is stored under the control of ExVeritas ApS (Denmark), **ATEX Notified Body Number 2804** and ExVeritas Limited, **UKCA Ex Approved Body Number 2585** who are both part of the ExVeritas Group.

8 ExVeritas takes no responsibility for the validity of any information or data supplied within the file by the manufacturer on which parts of the assessment may be based upon. ExVeritas undertakes that all documents lodged in its care will not be opened or reviewed.

9 Any modification to the product affecting the product as described in the Referenced Dossier must be include in the Referenced Dossier via the ExVeritas File Change process.

10 The file will be held for 10 years after the expiry date, but no further products can be placed on the market after the expire date.

11 File Receipt Date: **11/05/2021**

12 Manufacture Period: 5 Years

13 File Lodge Expire Date: **11/05/2026**

On behalf of ExVeritas

A handwritten signature in black ink, appearing to read 'S L Clarke', written over a light blue horizontal line.

S L Clarke CEng MSc. FIET
Managing Director

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confirmed in the contract.**

Data sheet: PDC021/01.2021